AN OVERVIEW OF NONINTRUSIVE CHARACTERIZATION, PROPAGATION, AND SENSITIVITY ANALYSIS OF UNCERTAINTIES IN COMPUTATIONAL MECHANICS

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In this paper, we offer a short overview of a number of methods that have been reported in the computational-mechanics literature for quantifying uncertainties in engineering applications. Within a probabilistic framework, we describe the characterization of uncertainties using mathematical statistics methods, the propagation of uncertainties through computational models using either Monte Carlo sampling or stochastic expansion methods, and the sensitivity analysis of uncertainties using variance- and differentiation-based methods. We restrict our attention to nonintrusive methods that can be implemented as wrappers around existing computer programs, thus requiring no modification of the source code. We include some recent advances in the propagation and sensitivity analysis of uncertainties that are characterized by arbitrary probability distributions that may exhibit statistical dependence. Finally, we demonstrate the methods integrated in the proposed overview through a nonlinear engineering application relevant to metal forming.

KEY WORDS: uncertainty quantification, stochastic modeling, representation of uncertainty, Monte Carlo, polynomial chaos, stochastic response surface method, stochastic sensitivity analysis

1. INTRODUCTION

Advances in sensing technologies, physical modeling, and high-performance computing are profoundly changing the synergistic integration of experiments, physical understanding, and computation into predictive simulations that support scientific discovery and engineering. Chief among these changes is the increasingly central role attributed to the acknowledgment and examination of *experimental*, *modeling*, *and computational limitations* that are inevitably present in attempts to simulate complex natural and engineered systems. The field of uncertainty quantification seeks to establish theory, methods, and computer programs for the characterization, propagation, and management of the ensuing *parametric uncertainties*, *modeling errors*, *and computational errors* in predictive simulations.

A number of frameworks are available for uncertainty quantification, such as those based on fuzzy-set theory, interval theory, evidence theory, and probability theory. Here, we adopt a framework based on probability theory, which facilitates a unified treatment of parametric uncertainties and modeling errors.

The first step in a probabilistic uncertainty quantification most often involves the use of mathematical statistics methods to *characterize* the uncertain features associated with the model under study as one or more random variables, random fields, random matrices, or random operators. The second step is to use the model to *propagate* this characterization of inputs into a characterization of predictions. This can be achieved in several ways, for example, using either Monte Carlo sampling or stochastic expansion methods. The latter methods most often involve characterizing the predictions as a polynomial chaos expansion. Several approaches are available to calculate the coefficients in this expansion, for example, embedded projection, nonintrusive projection, and interpolatory collocation. Lastly,

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the third step involves making the probabilistic model useful in the analysis and design of the natural or engineered system under study, for example, by carrying out *sensitivity analyses* to enable the reduction of uncertainties, by using decision-theoretic methods to validate the analysis [1], or by using optimization methods to improve the design [2].

In this paper, we draw together a number of methods reported in the computational-mechanics literature for the characterization, propagation, and sensitivity analysis of uncertainties. We restrict our attention to methods that afford a nonintrusive implementation, that is, they can be applied as wrappers around existing computer programs without requiring modification of the source code. We include recent advances in the propagation and sensitivity analysis of uncertainties characterized by arbitrary probability distributions that may exhibit statistical dependence. We show that these recent advances afford significant simplification of the construction of polynomial chaos expansions by bypassing the need to revert to underlying statistically independent Gaussian or other "labeled" random variables.

This paper is self-contained in that we define most quantities and concepts when they first appear and we provide enough details relevant to the implementation of the framework.

We do not intend this paper to be an exhaustive account of all the methods available for quantifying uncertainty. Rather, we describe in detail a limited set of representative methods to illuminate key features and discern links between the characterization, propagation, and sensitivity analysis steps in a probabilistic uncertainty quantification.

The remainder of this paper is organized as follows. In Section 2, we briefly discuss our system of notation. Next, in Section 3, we outline a model problem, and in Sections 4, 5, and 6, we present the proposed overview of methods for the characterization, propagation, and sensitivity analysis of uncertainties, respectively. Subsequently, in Section 7, we provide implementation details, and finally, in Sections 8 and 9, we provide an illustration with numerical results.

2. NOTATION

In this paper, we use the following system of notation:

- A lowercase letter, for example, x, is a real deterministic variable.
- A boldface lowercase letter, for example, $x = (x_1, \dots, x_m)$, is a real deterministic vector.
- An uppercase letter, for example, X, is a real random variable.
- A boldface uppercase letter, for example, $X = (X_1, \dots, X_m)$, is a real random vector.
- An uppercase letter enclosed between square brackets, for example, [A], is a real deterministic matrix.
- A boldface uppercase letter enclosed between square brackets, for example, [A], is a real random matrix.

3. MODEL PROBLEM

In applications in computational mechanics, models are built to understand and predict the behavior and evolution of complex natural and engineered systems. These models are implemented in more and more sophisticated computer programs. Often, an implementation of a model in a computer program—which we term, hereafter, a *computational model*—exhibits certain features that may be considered uncertain. The objective of uncertainty quantification lies in the characterization, propagation, and sensitivity analysis of these uncertainties, ultimately allowing quantitative statements about, and some insight into, the impact that these uncertainties have on predictions. This uncertainty quantification may serve to guide the allocation of resources aimed at reducing uncertainties or constitute an essential prerequisite to model validation or design optimization in the presence of uncertainties, among other purposes.

In this paper, we think of a computational model as a (possibly nonlinear) mapping of a set of input variables into a quantity of interest. Correspondingly, we consider the nonlinear mapping

$$y = g(x_1, \dots, x_m), \qquad g: \mathbb{R}^m \to \mathbb{R},$$
 (1)

where g is the computational model, $x = (x_1, \dots, x_m)$ the input variables, and y the quantity of interest.

In this paper, without loss of generality, we assume the quantity of interest to be scalar. We note that although easily obtained, we do not consider the extension to a vector-valued quantity of interest for the sake of simplicity of notation and interpretation. Please note that when a vector-valued quantity of interest is considered, an analysis that treats all its components simultaneously can often provide a more informative uncertainty quantification than an analysis that treats these components separately and thus misses information about their mutual dependence [3].

For example, if the computational model were a finite element model for the mechanical deformation of a structure, the input variables could be parameters involved in the description of the geometry, the boundary conditions, and the material properties, and the quantity of interest could concern a displacement component at a prescribed location.

We assume that the uncertainties that affect the computational model can be associated with uncertainties in the input variables or a subset of these input variables, which we term, hereafter, the *uncertain input variables*. We will comment on the generality of this assumption in Section 4.1. Then, the objective lies in the characterization of the uncertainties in the uncertain input variables, the propagation of these uncertainties through the computational model, and the sensitivity analysis of these uncertainties to allow some insight into their impact on the quantity of interest.

4. CHARACTERIZATION OF UNCERTAINTIES

4.1 Types of probabilistic approach

Within the probabilistic framework, several approaches are available for introducing uncertainties into computational models. Common approaches include the following ones:

- (i) Parametric approaches (refer, for example, to [4–8]) are adequate when the uncertain features of the computational model can be associated with uncertainties in some or all of its parameters. Parametric approaches consider parameters to be geometrical characteristics, boundary conditions, loadings, physical or mechanical properties, or any combination of these. Parametric approaches involve the characterization of some or all parameters as random variables, stochastic processes, or both.
- (ii) By contrast, nonparametric approaches are adequate when the uncertain features of the computational model cannot be associated with uncertainties in some or all of the parameters. Such can be the case, for example, when the uncertainties consist of modeling errors, that is, when the uncertainties stem from various modeling assumptions and simplifications whose impact on the quantity of interest is incompletely known. A nonparametric approach is an approach that involves the direct characterization of the computational model as a random model without recourse to a characterization of its parameters as random variables, stochastic processes, or both. For example, in structural dynamics, a class of nonparametric models was obtained in [9] by characterizing the reduced matrices of (a sequence of) reduced-order models as random matrices.
- (iii) Output-prediction-error approaches involve adding a random noise term to the quantity of interest [10–12].
- (iv) *Generalized approaches* are hybrid approaches that couple parametric and nonparametric approaches. For example, in structural dynamics, a class of generalized models was obtained in [13, 14] by taking into account parametric uncertainties using the parametric approach and modeling errors using the nonparametric approach.

Throughout this paper, the reader may find it easiest to interpret the model problem in the context of a parametric approach, that is, to think of the uncertain input variables $\mathbf{x} = (x_1, \dots, x_m)$ as geometrical characteristics, boundary conditions, loadings, physical or mechanical properties, or any combination of these and of the computational model g as providing a mapping from these uncertain input variables to the quantity of interest g. Nevertheless, we note that the model problem affords a level of abstraction that also allows these uncertain input variables to be the entries of reduced matrices and values taken by noise terms. Owing to this level of abstraction, the discussion of the characterization, propagation, and sensitivity analysis steps to follow is very general, and it indeed applies to parametric, nonparametric, output-prediction-error, and generalized approaches alike.

4.2 Types of Probabilistic Characterization

The characterization of the uncertain input variables as a random variable $X = (X_1, \dots, X_m)$ with values in \mathbb{R}^m requires the characterization of the probability distribution of this random variable:

$$P_{\mathbf{X}} = P_{(X_1, \dots, X_m)}. \tag{2}$$

By the *probability distribution* P_X of a random variable X with values in \mathbb{R}^m , probability theory understands a function that assigns, to any meaningful subset \mathcal{B} of \mathbb{R}^m , the *probability* $P_X(\mathcal{B})$ that the value taken by X is in \mathcal{B} .

We recall that the characterization of the uncertain input variables as a random variable with a certain probability distribution is very general and allows this random variable to be discrete, continuous, or a combination of these. By a discrete random variable X with values in \mathbb{R}^m , probability theory understands a random variable X that can take only specific values from a finite or listable subset of \mathbb{R}^m . By a continuous random variable X with values in \mathbb{R}^m , probability theory understands a random variable X that may take any value in a subset (or set of subsets) of \mathbb{R}^m and whose probability distribution P_X admits a probability density function ρ_X , that is, a function ρ_X from \mathbb{R}^m into $\mathbb{R}^+ = [0, +\infty[$ such that $P_X(\mathcal{B}) = \int_{\mathcal{B}} \rho_X(x) dx$ for any meaningful subset \mathcal{B} of \mathbb{R}^m .

Further, we recall that probability theory provides various *statistical descriptors*—such as moments, cumulants, and quantiles—that can be deduced from a given probability distribution. The best-known statistical descriptors are the *mean vector* m_X and the *covariance matrix* $[C_X]$ given by $m_X = \int_{\mathbb{R}^m} x dP_X$ and $[C_X] = \int_{\mathbb{R}^m} (x - m_X)(x - m_X)^T dP_X$ assuming these integrals are bounded; otherwise, the mean vector and the covariance matrix do not exist. When the random variable X is continuous, the expressions for m_X and $[C_X]$ (if they exist) read as $m_X = \int_{\mathbb{R}^m} x \rho_X(x) dx$ and $[C_X] = \int_{\mathbb{R}^m} (x - m_X)(x - m_X)^T \rho_X(x) dx$.

Two characterizations of the required probability distribution P_X are most often encountered:

- (i) The first type involves the direct characterization of P_X . Specifically, a characterization of this type is most often obtained by selecting a probability distribution that depends on a finite number of parameters and then assigning adequate values to these parameters. For example, if a Gaussian probability distribution was selected and adequate values assigned to its mean and variance, a characterization of this first type would be obtained.
 - On the one hand, the parameter-dependent probability distribution can be selected as a "*labeled*" probability distribution that depends on only a small number of parameters, for example, by selecting it as a Gaussian or uniform probability distribution. On the other hand, it can be obtained by expressing the required probability distribution in a versatile manner as a function of a very large number of parameters, for example, by selecting it as a mixture model [15]. We note that catalogs of available "labeled" probability distributions can be found, for example, in [16]; if an adequate "labeled" probability distribution is not available, the possibility of constructing a new, adequate probability distribution can be considered using, for example, the maximum entropy principle, limit theorems, or coarse graining or other approaches.
- (ii) The second type involves an indirect characterization of the required probability distribution P_X . This type relies on the fact that the probability distribution of a random variable changes when this random variable is transformed under a (possibly nonlinear) mapping. A characterization of the second type is most often obtained by fixing the probability distribution P_{Ξ} of a random variable $\Xi = (\Xi_1, \dots, \Xi_d)$ with values in \mathbb{R}^d and then characterizing the uncertain input variables as a transformation $X = f(\Xi)$ of Ξ under a (possibly nonlinear) mapping f from \mathbb{R}^d to \mathbb{R}^m , thus implying the probability distribution P_X as the image of P_{Ξ} under f. By the image P_X of P_Ξ under f, probability theory understands the probability distribution P_X that assigns, to any meaningful subset \mathcal{B} of \mathbb{R}^m , the probability $P_X(B) = P_\Xi(\{\xi \in \mathbb{R}^d : f(\xi) \in \mathcal{B}\})$.

The probability distribution P_{Ξ} of the random variable Ξ with values in \mathbb{R}^d is most often fixed as a uniform, Gaussian, or other "labeled" probability distribution. The mapping f is most often obtained by selecting a mapping that depends on a finite number of parameters and then assigning adequate values to these parameters. As in the first approach, a parameter-dependent mapping can be obtained either by selecting a "labeled" mapping that depends on only a small number of parameters [6, 17] or by expressing the required mapping in a versatile manner as a function of a very large number of parameters, for example, by expressing the required

mapping as a high-order polynomial [18–22]. We note that Ξ need not have as many components as X; that is, d may be smaller than m, thus indicating the usefulness of this second type of characterization in obtaining a reduced-dimensional characterization of the uncertain input variables [6, 17].

These two types of characterization are strongly interrelated. From a theoretical point of view, under certain conditions, either one can be converted into the other using, for example, the Rosenblatt transformation [23]. From a computational point of view, the literature on random number generation provides generators for many (possibly multivariate) probability distributions (refer, for example, to [24]). A generator is a method for computing an ensemble of samples from a given probability distribution starting from an ensemble of samples from a (possibly multivariate) uniform, Gaussian, or other "labeled" probability distribution. A generator most often computes each sample for the given probability distribution by transforming each corresponding sample for the uniform, Gaussian, or other "labeled" probability distribution through an appropriate mapping. Thus, by identifying the given probability distribution with P_{Ξ} , and the mapping with f, a generator provides, for a characterization of the first type, an equivalent characterization of the second type.

4.3 Types of Interpretation of Probability

The following two types of interpretation of probability are most often encountered:

- (i) The first type involves the well-known interpretation of probability as describing *variability* or, equivalently, as referring to a frequency of occurrence.
- (ii) The second type involves the interpretation of probability as describing a *state of (possibly incomplete) knowledge*, construing high probabilities as descriptors of possibilities that are most strongly indicated by this state of knowledge and lower probabilities as descriptors of less plausible alternatives. The interpretation of probability as describing a state of knowledge allows probability theory to be developed as a logical framework for inference and decision making in the presence of incomplete knowledge and missing information.

4.4 Types of Available Information

In applications in computational mechanics, the *available information*—from which the characterization of the uncertain input variables must be inferred—most often consists of the following sources of information:

- (i) First, *data* are most often available either in the form of results obtained from newly conducted real experiments or in the form of higher-fidelity computational models.
- (ii) Next, in most applications in computational mechanics, there are mechanical and physical laws that apply to the natural or engineered system under consideration. Most often, the applicable laws impose *mechanical and physical constraints* that restrict the values that the uncertain input variables may take. Examples include positiveness and symmetry constraints imposed on mechanical properties involved in the description of the constitutive behavior of materials [17, 25] and positiveness, symmetry, stability, and causality constraints imposed on reduced matrices and other features of reduced-order models for the dynamical behavior of structures and other systems [8, 9, 26–31]. These constraints act as sources of information when a characterization of the uncertain input variables of a computational model is being inferred because in order to be consistent with the applicable mechanical and physical laws, this characterization of these uncertain input variables must assign a vanishing probability to those values of these uncertain input variables that do not satisfy these constraints.

A frequently encountered example is that mechanics and physics require Young's modulus—a mechanical property involved in the description of linearly elastic isotropic constitutive behavior of materials—to be positive; thus, in order for a characterization of an uncertain Young modulus to be consistent with mechanics and physics, it must assign a vanishing probability to negative values of this Young modulus.

(iii) Various *other sources of information* can also contribute to the available information, for example, previous studies of the computional-mechanics application under consideration. The combined information provided by the mechanical and physical constraints and these other sources of information is often referred to as the *prior information* [19, 20, 22, 32–38].

Even though they are of a different nature than the sources of information mentioned previously, the following considerations may also play a role in obtaining the characterization of the uncertain input variables:

- (iv) It is desirable that the characterization of the uncertain input variables provides a context that allows the subsequent propagation and sensitivity analysis steps to be implemented efficiently and in a manner wherein computational errors are amenable to analysis and can be decreased by expending a higher computational effort.
- (v) It is desirable that the characterization of the uncertain input variables is parameterized so as to allow those of its features to be varied with respect to which informative sensitivity analyses can be conducted.

4.5 Characterization Using Mathematical Statistics Methods

The previous sections indicate that probability theory provides significant freedom as to the type of input variables in which uncertainties can be introduced (Section 4.1), the type of characterization that can be adopted for the uncertain input variables (Section 4.2), and the type of interpretation that can be conferred on probabilities (Section 4.3). Correspondingly, research in computational mechanics has yielded many methods for the characterization of uncertainties, each one conforming to some interpretation and allowing some characterization of uncertain input variables to be deduced from available information. Providing an exhaustive account of all available methods and listing yet-unfinished ones is beyond the scope of this paper; instead, we confine ourselves to a succinct presentation of some of the fundamental methods involving an interplay between modeling considerations and mathematical statistics methods:

- (i) In an application wherein probabilities are held to refer to variability, so called "frequentist" mathematical statistics methods (refer, for example, to [39, 40]) can be applied as follows:
 - (i.1) When a very large amount of data is available, in addition to physical and mechanical constraints, one of the previously mentioned versatile characterizations involving a very large number of parameters can be selected. Adequate values for this very large number of parameters can then be inferred from the very large amount of data using, for example, the kernel density estimation method [39], which can use coordinate transformations or local bandwidth adaptations to account for mechanical and physical constraints.
 - (i.2) When only a small amount of data is available, in addition to physical and mechanical constraints, the information contained in the data may be too vague to allow a very large number of parameters to be accurately inferred. Then, a "labeled" characterization involving only a small number of parameters can be selected, for example, from one of the available catalogs [16], and adequate values for these parameters can be inferred from the data using, for example, the method of maximum likelihood [40], which is an often used parameter-estimation method from "frequentist" mathematical statistics.
 - Care should be taken to select a "labeled" characterization that is consistent with the mechanical and physical constraints; for example, the Gaussian probability distribution should not be selected to characterize an uncertain Young modulus because its support is the whole real line and its selection would thus lead to the assignment of a nonvanishing probability to negative values of this Young modulus. If no adequate "labeled" characterization is available, the possibility of constructing a new, adequate one can be considered using, for example, the maximum entropy principle, which allows mechanical and physical constraints to be explicitly taken into account, or limit theorems, coarse graining, or other approaches.
- (ii) By contrast, in an application wherein probabilities are held to describe a state of knowledge, Bayesian mathematical statistics methods (refer, for example, to [19, 20, 22, 32–38]) can be applied. These involve an initial encoding of all the available information except for newly available data—that is, the mechanical and physical

constraints in addition to the other sources of information mentioned previously—into a *prior probability distribution*. This prior probability distribution is then updated by accounting for newly available data in accordance with Bayes's rule to obtain a *posterior probability distribution*.

4.6 Characterization of Uncertainties in High-Dimensional Problems

The characterization of uncertainties is especially challenging in high-dimensional problems, that is, when the number of uncertain input variables is large. In fact, when a probabilistic characterization must be inferred for a large number of uncertain input variables, one of the most significant challenges is in constructing this probabilistic characterization in a manner that is consistent with the applicable mechanical and physical constraints. Thus, in recent years, the focus of much research has been on investigating how this characterization can be effected—using mathematical statistics methods such as those that rely on the maximum entropy principle—in a manner that allows mechanical and physical constraints to be explicitly taken into account. Please refer to [17, 25] for examples of positiveness and symmetry constraints imposed on mechanical properties involved in the description of the constitutive behavior of materials and to [8, 9, 26–31] for examples of positiveness, symmetry, stability, and causality constraints imposed on reduced matrices and other features of reduced-order models for the dynamical behavior of structures and other systems.

In addition, recent research has also investigated dimension reduction methods [6, 41] and scalable algorithms [21, 22, 36, 42] as viable strategies for addressing challenges in characterizing uncertainties in high-dimensional problems.

5. PROPAGATION OF UNCERTAINTIES

The next step is to propagate the uncertainties introduced in the input variables through the computational model to the quantity of interest. Probability theory effects this propagation as follows. Once the uncertain input variables are characterized as a random variable X with values in \mathbb{R}^m , the transformation of X through the computational model g provides the characterization of the quantity of interest as the random variable Y with values in \mathbb{R} such that

$$Y = q(X_1, \dots, X_m); \tag{3}$$

this definition of Y as the transformation of X through g implies that the probability distribution P_Y of Y is the image of the probability distribution P_X of X under g, that is, formally, for any meaningful subset \mathcal{B} of \mathbb{R} ,

$$P_{\mathbf{Y}}(\mathcal{B}) = P_{\mathbf{X}}(\{\mathbf{x} \in \mathbb{R}^m : g(\mathbf{x}) \in \mathcal{B}\}). \tag{4}$$

In other words, to obtain the characterization of the quantity of interest, probability theory equates the probability $P_{\mathbf{X}}(\mathcal{B})$ that its value is contained in any meaningful subset \mathcal{B} of \mathbb{R} with the probability $P_{\mathbf{X}}(\{x \in \mathbb{R}^m : g(x) \in \mathcal{B}\})$ that the value taken by the uncertain input variables is contained in the corresponding subset $\{x \in \mathbb{R}^m : g(x) \in \mathcal{B}\}$ of \mathbb{R}^m , which collects those values in \mathbb{R}^m that the computational model maps into values in \mathcal{B} .

By deducing various *statistical descriptors* from it, we can study the probability distribution P_Y . The best known statistical descriptors are the *mean* m_Y and the *variance* σ_Y^2 , which are defined as follows:

$$m_Y = \int_{\mathbb{R}} y dP_Y, \qquad \sigma_Y^2 = \int_{\mathbb{R}} (y - m_Y)^2 dP_Y, \qquad (5)$$

assuming these integrals are bounded; otherwise, they do not exist. Because integrals with respect to a probability distribution and an image of it are related by the "change of variables" theorem [43, 44], the mean and variance (if they exist) are also obtained as $m_Y = \int_{\mathbb{R}^m} g(\boldsymbol{x}) dP_X$ and $\sigma_Y^2 = \int_{\mathbb{R}^m} \left(g(\boldsymbol{x}) - m_Y\right)^2 dP_X$.

The propagation of uncertainties is most often implemented using either the Monte Carlo sampling method or stochastic expansion methods, as described next.

5.1 Monte Carlo Sampling Method

The Monte Carlo sampling method begins by generating an ensemble of ν independent and identically distributed (i.i.d.) samples from the probability distribution P_X , written as follows:

$$\{x_{\ell}, \ 1 \le \ell \le \gamma\}. \tag{6}$$

The computational model is then used to map each sample from P_X into the corresponding sample from P_Y , that is,

$$y_{\ell} = g(\boldsymbol{x}_{\ell}), \qquad 1 \le \ell \le \gamma, \tag{7}$$

to obtain the corresponding ensemble of i.i.d. samples from P_Y , written as follows:

$$\{y_{\ell}, \ 1 \le \ell \le \gamma\}. \tag{8}$$

Once these i.i.d. samples from P_Y are available, various statistical descriptors can be approximated using methods from mathematical statistics. For example, the mean m_Y and the variance σ_Y^2 (if they exist) can be approximated as

$$m_Y \approx m_Y^{\gamma} = \frac{1}{\gamma} \sum_{\ell=1}^{\gamma} y_{\ell}, \qquad \sigma_Y^2 \approx (\sigma_Y^{\gamma})^2 = \frac{1}{\gamma} \sum_{\ell=1}^{\gamma} (y_{\ell} - m_Y^{\gamma})^2.$$
 (9)

This implementation is *nonintrusive* because it requires only the repeated solution—sequentially or in parallel—of the computational model for different values assigned to its uncertain input variables; the computational model itself need not be modified. Because the computational model must be solved for each of the i.i.d. samples from P_X , the computational cost of the Monte Carlo sampling method scales with the number of samples in the ensemble.

For many probability distributions, the literature on random number generation (refer, for example, to [24]) provides generators that can be used to obtain the required ensemble of i.i.d. samples from P_X . In addition, the literature provides principles of construction, such as those based on the Rosenblatt transformation mentioned previously, for use to obtain a generator if one should not be already available.

From a theoretical point of view, the law of large numbers and the central limit theorem (refer, for example, to [24, 43, 44]) can be used to analyze the convergence of approximations of statistical descriptors of the quantity of interest such as those in (9) with respect to the number of samples. Under certain conditions, the central limit theorem ensures that accuracy improves with the square root of the number of samples. For example, if m_Y exists, the law of large numbers ensures that the approximation m_Y^{γ} of the mean converges to the exact value m_Y as the number of samples γ increases, and if σ_Y^2 exists, the central limit theorem ensures that the accuracy of m_Y^{γ} improves with the square root of γ . From a computational point of view, numerical convergence studies can be conducted.

Regarding desideratum (iv) in Section 4.4, we note that the availability of a generator and the fulfillment of conditions that imply convergence properties can play a role in obtaining the characterization of the uncertain input variables.

5.2 Advanced Monte Carlo Sampling Methods

Much recent research has investigated how the computational cost of the Monte Carlo sampling method (Section 5.1) can be reduced. Advanced Monte Carlo sampling methods have been proposed, which can reduce the number of samples that must be used to achieve a target accuracy; please refer, for example, to [24] and [45] for details about methods involving antithetic variables, control variates, importance sampling, stratified sampling, Latin hypercube sampling, and quasi-Monte Carlo sampling. In addition, recent research has investigated the use of these advanced Monte Carlo sampling methods in concert with reduced-order models; please refer, for example, to [46] and [47] for details about the multilevel Monte Carlo method and the reduced-basis control-variate Monte Carlo method.

5.3 Stochastic Expansion Methods

Stochastic expansion methods most often involve two steps. First, a surrogate model is fitted to the computational model; then, the characterization of the uncertain input variables is mapped through this surrogate model—instead of through the computational model—into the characterization of the quantity of interest. A *surrogate model* is any model that mimics the relationship that the computational model establishes between the uncertain input variables and the quantity of interest and yet is computationally less expensive. Thus, the attraction of using a surrogate model in the propagation of uncertainties is most often in gaining a computational speedup. Although many types of surrogate model have been proposed, polynomial surrogate models are most often encountered.

5.3.1 Surrogate model

A succinct definition of a polynomial surrogate model is as follows. Let elements $\alpha = (\alpha_1, \dots, \alpha_m)$ of \mathbb{N}^m be referred to as *multi-indices* and let a (multivariate) *monomial* \boldsymbol{x}^{α} associated with a multi-index α be a function from \mathbb{R}^m into \mathbb{R}^m defined by $\boldsymbol{x}^{\alpha} = x_1^{\alpha_1} \times \ldots \times x_m^{\alpha_m}$. Let the number $|\alpha| = \alpha_1 + \ldots + \alpha_m$ be referred to as the *modulus* of α and also as the *order* of \boldsymbol{x}^{α} . Let a (multivariate) *polynomial* be a function from \mathbb{R}^m into \mathbb{R} that maps any \boldsymbol{x} to a finite sum $\sum_{\alpha} d_{\alpha} \boldsymbol{x}^{\alpha}$ with real coefficients d_{α} . Then, a polynomial surrogate model g^p of order p—hereafter, termed a *surrogate model*, unless the nature and the order of the polynomial require emphasis—is an m-variate polynomial that approximates the computational model as precisely as possible in the $P_{\boldsymbol{X}}$ -weighted least-squares sense,

$$g \approx g^p = \sum_{|\alpha|=0}^p c_{\alpha} x^{\alpha}$$
, where $c = \text{solution of } \min_{d \in \mathbb{R}^{\mu}} \frac{1}{2} \int_{\mathbb{R}^m} \left| g(x) - \sum_{|\alpha|=0}^p d_{\alpha} x^{\alpha} \right|^2 dP_X$, (10)

where $c = \{c_{\alpha}, 0 \le |\alpha| \le p\}$ collects the coefficients and μ is the number of monomials in $\{x^{\alpha}, 0 \le |\alpha| \le p\}$. Because the objective function of the optimization problem in (10) gauges the precision of the approximation in the P_{X} -weighted least-squares sense, the precision of the approximation can be expected to be higher over subsets of values of the uncertain input variables to which P_{X} assigns a higher probability.

It follows from standard optimization theory results—specifically, from the results that underpin the projection theorem [48]—that the optimization problem in (10) has at least one solution if the computational model, as well as all polynomials of order at most p, are P_X -square-integrable, that is,

$$\int_{\mathbb{R}^m} g(\boldsymbol{x})^2 dP_{\boldsymbol{X}} < +\infty,\tag{11}$$

$$\int_{\mathbb{R}^m} (\boldsymbol{x}^{\boldsymbol{\alpha}})^2 dP_{\boldsymbol{X}} < +\infty, \qquad 0 \le |\boldsymbol{\alpha}| \le p,$$
(12)

and that the solution is unique if the following additional condition is also fulfilled:

$$\int_{\mathbb{R}^m} \left(\sum_{|\alpha|=0}^p d_{\alpha} x^{\alpha} \right)^2 dP_{\mathbf{X}} > 0, \qquad \forall \mathbf{d} \in \mathbb{R}^\mu, \qquad \mathbf{d} \neq \mathbf{0}.$$
 (13)

In fact, the conditions in (11) and (12) ensure that the objective function in (10) is continuous and that given any coefficients \tilde{d} , the optimization problem in (10) can be formulated equivalently as the optimization of this objective function over the set of all coefficients d that satisfy $\int_{\mathbb{R}^m} |g(x) - \sum_{|\alpha|=0}^p d_{\alpha} x^{\alpha}|^2 dP_X \le \int_{\mathbb{R}^m} |g(x) - \sum_{|\alpha|=0}^p \tilde{d}_{\alpha} x^{\alpha}|^2 dP_X$. This equivalent formulation converts the optimization problem in (10) into the optimization of a continuous objective function over a closed and bounded set and therefore guarantees the existence of a solution. The condition in (13) ensures that the objective function in (10) is strictly convex, thus guaranteeing uniqueness.

We note that the condition in (12) amounts to requiring P_X to have bounded moments of any order up to 2p. Further, it can be shown that the condition in (13) is fulfilled for any order p if P_X is a continuous probability distribution; however, it is not necessarily fulfilled when P_X is a discrete probability distribution [49].

From a theoretical point of view, results from approximation theory (refer, for example, to [49, 50]) can be used to analyze the convergence of the surrogate model with respect to its order. If the conditions in (11)–(13) are fulfilled for any order, it is desirable that the precision with which the surrogate model approximates the computational model can be improved systematically and made arbitrarily high by increasing the order p, that is,

$$\lim_{p \to +\infty} \int_{\mathbb{R}^m} |g(\boldsymbol{x}) - g^p(\boldsymbol{x})|^2 dP_{\boldsymbol{X}} = 0.$$
(14)

Unfortunately, this convergence property does not always hold, its presence being dependent on the probability distribution P_X . In this regard, the following two results are available. First, it follows immediately from the Weierstrass theorem that this convergence property holds if P_X has a closed and bounded support. Second, and more generally, the holomorphicity properties of integral transformations can be used to show that this convergence property holds if there exists a constant $\beta>0$ such that $\int_{\mathbb{R}^m} \exp(\beta\|x\|) dP_X < +\infty$ [49, 50]; here, $\|\cdot\|$ is the Euclidean norm. For example, if P_X were a (possibly multivariate) uniform probability distribution, this convergence property would hold because of the first result, and if P_X were a (possibly multivariate) Gaussian probability distribution, it would hold because of the second result. The surrogate model usually converges to the computational model rapidly if the latter is sufficiently smooth. From a computational point of view, numerical convergence studies can be conducted.

Regarding desideratum (iv) in Section 4.4, we note that the fulfillment of conditions that imply convergence with respect to the order can play a role in obtaining the characterization of the uncertain input variables.

5.3.2 Propagation of Uncertainties

Once a surrogate model is available, stochastic expansion methods most often map the characterization of the uncertain input variables through this surrogate model—instead of through the computational model—to obtain the characterization of the quantity of interest. Unfortunately, unless the surrogate model perfectly mimics the computational model, the use of the surrogate model introduces an approximation error in the characterization of the quantity of interest: the transformation of X through the surrogate model g^p provides, as an approximation of the random variable Y, the characterization of the quantity of interest as the random variable Y^p with values in \mathbb{R} such that

$$Y \approx Y^p = g^p(\boldsymbol{X}),\tag{15}$$

thus implying, as an approximation of the probability distribution P_Y of Y, the probability distribution P_Y^p of Y^p as the image of the probability distribution P_X of X by g^p ; that is, for any meaningful subset \mathcal{B} of \mathbb{R} ,

$$P_Y(\mathcal{B}) \approx P_Y^p(\mathcal{B}) = P_X(\{x \in \mathbb{R}^m : g^p(x) \in \mathcal{B}\}). \tag{16}$$

The desirability of the convergence property in (14) is further emphasized by the fact that owing to the relationships that probability theory establishes between probabilistic modes of convergence [43, 44], the convergence of the surrogate model g^p to the computational model g in the P_X -weighted least-squares sense implies the convergence of the probability distribution P_Y^p of $Y^p = g^p(X)$ to the probability distribution P_Y^p of Y = g(X).

5.3.3 Polynomial Chaos Expansion

Let $\{\psi_{\alpha}, \ 0 \le |\alpha| \le p\}$ be a set of polynomials ψ_{α} that span the set of all polynomials of order at most p and are P_{X} -orthonormal, that is,

$$\int_{\mathbb{R}^m} \psi_{\alpha}(\boldsymbol{x}) \psi_{\beta}(\boldsymbol{x}) dP_{\boldsymbol{X}} = \delta_{\alpha\beta}, \qquad 0 \le |\alpha|, |\beta| \le p,$$
(17)

where $\delta_{\alpha\beta} = 1$ if $\alpha = \beta$ and $\delta_{\alpha\beta} = 0$ otherwise. Such a set is guaranteed to exist if the conditions in (12) and (13) are fulfilled, but if it exists, it is not unique. Because $\{\psi_{\alpha}, \ 0 \le |\alpha| \le p\}$ spans the set of all polynomials of order at most p, the optimization problem in (10) is equivalent to

$$g \approx g^p = \sum_{|\alpha|=0}^p g_{\alpha} \psi_{\alpha}, \quad \text{where} \quad \boldsymbol{g} = \text{solution of } \min_{\boldsymbol{h} \in \mathbb{R}^{\mu}} \frac{1}{2} \int_{\mathbb{R}^m} \left| g(\boldsymbol{x}) - \sum_{|\alpha|=0}^p h_{\alpha} \psi_{\alpha}(\boldsymbol{x}) \right|^2 dP_{\boldsymbol{X}},$$
 (18)

where $g = \{g_{\alpha}, 0 \le |\alpha| \le p\}$ and μ is the number of P_{X} -orthonormal polynomials in $\{\psi_{\alpha}, 0 \le |\alpha| \le p\}$. The attraction of this reformulation is that upon expressing the stationarity of the objective function in (18), the following constructive representation of the surrogate model is obtained:

$$g \approx g^p = \sum_{|\alpha|=0}^p g_{\alpha} \psi_{\alpha}, \quad \text{where} \quad g_{\alpha} = \int_{\mathbb{R}^m} g(x) \psi_{\alpha}(x) dP_{\mathbf{X}}, \qquad 0 \le |\alpha| \le p.$$
 (19)

By constructive, we mean that this representation can facilitate the implementation of the construction of the surrogate model. Further, this representation allows the random variable Y^p defined previously to be written as follows:

$$Y \approx Y^p = g^p(\boldsymbol{X}) = \sum_{|\boldsymbol{\alpha}|=0}^p g_{\boldsymbol{\alpha}} \psi_{\boldsymbol{\alpha}}(\boldsymbol{X}).$$
 (20)

Stochastic expansion methods refer to this characterization of the quantity of interest, $Y^p = \sum_{|\alpha|=0}^p g_{\alpha} \psi_{\alpha}(X)$, as a polynomial chaos expansion. Further, the coefficients g_{α} are referred to as polynomial chaos coefficients and the P_X -orthonormal polynomials ψ_{α} as polynomial chaos.

5.3.4 Implementation Using Nonintrusive Projection Methods

Several types of implementation are available for obtaining the surrogate model. Embedded projection methods [6, 51–55], nonintrusive projection methods [51, 53–56], and interpolatory collocation methods [53–55, 57–62] are most often encountered. *Embedded projection methods* numerically determine the surrogate model through a Galerkin projection of the computational model onto a prescribed basis of orthonormal polynomials; this Galerkin projection results in a so-called spectral problem whose assembly and solution most often requires modification of the source code of the computational model. *Nonintrusive projection methods* rely on (multivariate) integration theory: they numerically determine the surrogate model through an orthogonal projection that involves the use of a quadrature rule to approximate integrals with respect to the probability distribution of the uncertain input variables. *Interpolatory collocation methods* rely on (multivariate) interpolation theory: they numerically determine the surrogate model by interpolating between a set of solutions to the computational model. Whereas embedded projection methods require modification of the computational model, nonintrusive projection and interpolatory collocation methods can be applied as wrappers around an existing computational model without requiring modification of the source code.

We note that the literature sometimes refers to nonintrusive projection methods also as *pseudospectral collocation methods* [54, 56]; further, the literature sometimes refers to nonintrusive projection and interpolatory collocation methods collectively as *collocation methods* [54, 56].

In this paper, we describe only nonintrusive projection methods; we refer the reader to the references mentioned previously for details about embedded projection, interpolatory collocation, and other methods.

Nonintrusive projection methods approximate integrals with respect to the probability distribution $P_{\boldsymbol{X}}$ using a quadrature rule. A quadrature rule for integration with respect to $P_{\boldsymbol{X}}$ is a set $\{(\boldsymbol{x}_{\ell}^{\lambda}, w_{\ell}^{\lambda}), \ 1 \leq \ell \leq \lambda\}$ of nodes $\boldsymbol{x}_{\ell}^{\lambda}$ and associated weights w_{ℓ}^{λ} that allow the integral of any continuous, integrable function f from \mathbb{R}^m into \mathbb{R} with respect to $P_{\boldsymbol{X}}$ to be approximated by a weighted sum of integrand evaluations as $\int_{\mathbb{R}^m} f(\boldsymbol{x}) dP_{\boldsymbol{X}} \approx \sum_{\ell=1}^{\lambda} w_{\ell}^{\lambda} f(\boldsymbol{x}_{\ell}^{\lambda})$. A first nonintrusive projection method exploits the fact that for certain "labeled" probability distributions $P_{\boldsymbol{X}}$,

A first nonintrusive projection method exploits the fact that for certain "labeled" probability distributions P_X , recurrence relations that can be used to produce sets $\{\psi_\alpha, \ 0 \le |\alpha| \le p\}$ of P_X -orthonormal polynomials ψ_α are explicitly known and can be read from tables in the literature [6, 51, 53, 54]. For example, the tabulated (tensorized) normalized Hermite and Legendre polynomials constitute sequences of (multivariate) polynomials that are of increasing order and orthonormal with respect to the (multivariate product of) univariate standard Gaussian and uniform probability distributions, respectively. When such a set of P_X -orthonormal polynomials is explicitly known in advance, this first nonintrusive projection method provides the surrogate model as follows:

$$g \approx g^{p,\lambda} = \sum_{|\alpha|=0}^{p} g_{\alpha}^{\lambda} \psi_{\alpha}, \quad \text{where} \quad g_{\alpha}^{\lambda} = \sum_{\ell=1}^{\lambda} w_{\ell}^{\lambda} g(\boldsymbol{x}_{\ell}^{\lambda}) \psi_{\alpha}(\boldsymbol{x}_{\ell}^{\lambda}), \quad 0 \le |\alpha| \le p,$$
 (21)

that is, it provides the surrogate model by approximating the integral with respect to P_X involved in the definition of the coefficients in (20) using the quadrature rule for integration with respect to P_X .

A second nonintrusive projection method, which does not require a set of P_X -orthonormal polynomials to be explicitly known in advance, is obtained by approximating the integral with respect to P_X involved in the definition of the objective function in (10) using the quadrature rule for integration with respect to P_X . This second nonintrusive projection method provides the surrogate model as a solution of the following weighted least-squares problem:

$$g \approx \tilde{g}^{p,\lambda} = \sum_{|\boldsymbol{\alpha}|=0}^{p} c_{\boldsymbol{\alpha}}^{\lambda} \boldsymbol{x}^{\boldsymbol{\alpha}}, \quad \text{where} \quad \boldsymbol{c}^{\lambda} = \text{solution of } \min_{\boldsymbol{d} \in \mathbb{R}^{\mu}} \frac{1}{2} (\boldsymbol{y} - [M]\boldsymbol{d})^{\mathrm{T}} [W] (\boldsymbol{y} - [M]\boldsymbol{d}),$$
 (22)

where ${\boldsymbol y}$ is the λ -dimensional vector with $y_\ell = g({\boldsymbol x}_\ell^\lambda)$, [M] the $(\lambda \times \mu)$ -dimensional matrix with $M_{\ell\alpha} = ({\boldsymbol x}_\ell^\lambda)^\alpha$, and [W] the λ -dimensional diagonal matrix with $W_{\ell\ell} = w_\ell^\lambda$. We recall that μ is the number of monomials in $\{{\boldsymbol x}^\alpha, 0 \le |\alpha| \le p\}$ and λ the number of nodes in the quadrature for integration with respect to $P_{\boldsymbol X}$. The tilde serves in (22) to distinguish between surrogate models provided by the first and second nonintrusive projection methods.

Many methods can be used to solve the optimization problem in (22). Some initially form the normal equations and then solve them using a Cholesky factorization. Others avoid forming the normal equations and instead rely on a QR factorization, a singular value decomposition, or other linear algebra method. There are also methods that cast the optimization problem in (22) as a generalized least-squares problem, which is then solved using either linear algebra or quadratic programming. These methods differ in their ability to handle problems that may have multiple solutions and in their numerical stability: if [M] or [W] is rank-deficient or ill-conditioned, the use of an inadequate method may cause a disastrous loss of numerical accuracy. Thus far, it appears that only little theoretical and computational work in the area of uncertainty quantification has examined this issue. Nevertheless, theoretical and computational studies are available in the field of linear algebra, and we refer the reader to [63–65] for guidance.

We note that if the weighted least-squares problem in (22) is ill-conditioned, it can be helpful to normalize the uncertain input variables prior to the construction of the surrogate model. One way of doing this involves subtracting the mean vector m_X and multiplying by the inverse $[R_X]^{-\mathrm{T}}$ of the Cholesky factor of the covariance matrix $[C_X] = [R_X^{\mathrm{T}} R_X]$; in fact, the random variable $[R_X]^{-\mathrm{T}}(X - m_X)$ is normalized in the sense that its mean vector vanishes and its covariance matrix is equal to the identity matrix. The surrogate model then takes the form $\tilde{g}^{p,\lambda} = \sum_{|\alpha|=0}^p c_{\alpha}^{\lambda} ([R_X]^{-\mathrm{T}}(x-m_X))^{\alpha}$, wherein the coefficients, although still denoted by c_{α}^{λ} , are obtained, this time, by solving the weighted least-squares problem $c^{\lambda} = \text{solution of } \min_{d \in \mathbb{R}^{\mu}} (1/2) (y-[M]d)^{\mathrm{T}}[W](y-[M]d)$, where y and [W] are as in (22) but [M] is the $(\lambda \times \mu)$ -dimensional matrix with $M_{\ell\alpha} = ([R_X]^{-\mathrm{T}}(x_{\ell}^{\lambda} - m_X))^{\alpha}$.

Many methods can be used to obtain the required quadrature rule for integration with respect to P_X . There are probabilistic and number-theoretic integration methods as well as nonprobabilistic integration methods, such as Gaussian, polynomial-based, and other integration methods, sparse-grid and other tensorization methods, and adaptive integration methods (refer, for details, to [24, 45, 49, 66–70]). Probabilistic integration methods produce quadrature rules whose nodes are distributed randomly in the domain of integration. By contrast, nonprobabilistic integration methods produce quadrature rules whose nodes are organized in a systematic way in the domain of integration. When the dimension of the domain of integration is small or moderate and when the integrand is sufficiently smooth, this systematic organization of the nodes allows nonprobabilistic methods to produce very efficient quadrature rules that achieve a high level of accuracy with only a small number of nodes. However, as the dimension of the domain of integration increases, nonprobabilistic methods lose their ability to form accurate quadrature rules with only a small number of nodes and ultimately become less efficient than probabilistic methods.

Both of the nonintrusive projection methods mentioned previously are *nonintrusive* because they require only the repeated solution—sequentially or in parallel—of the computational model for different values assigned to its uncertain input variables; the computational model itself need not be modified. The manner in which the coefficients are computed in (21) and the residual is computed in (22) indicates that the computational model must be solved for each node in the quadrature rule for integration with respect to P_X . Thus, the computational cost of constructing the surrogate model essentially scales with the number of nodes within this quadrature rule.

From a theoretical point of view, results from approximation theory (refer, for example, to [24, 45, 49, 66, 68–70]) can be used to analyze the convergence of quadrature-based approximations of integrals with respect to the number of nodes. From a computational point of view, numerical convergence studies can be conducted.

Regarding desideratum (iv) in Section 4.4, we note that owing to these considerations, the availability of an efficient quadrature rule can play a role in constructing the characterization of the uncertain input variables.

5.3.5 Curse of Dimensionality

Especially when the computational model is expensive to solve, it is essentially the quadrature rule that determines the computational cost of a nonintrusive-projection-based implementation. Indeed, as we have already mentioned, a nonintrusive-projection-based implementation requires that the computational model be solved for each node in the quadrature; thus, the smaller the number of nodes, the lower this computational cost.

It follows that from among the aforementioned methods available for obtaining the quadrature rule, nonprobabilistic integration methods are a natural choice because as we have already mentioned, they can be expected to be able to form an accurate quadrature rule with only a small number of nodes, especially when the number of uncertain input variables is small or moderate and when the computational model is sufficiently smooth. However, nonintrusive-projection-based implementations that use nonprobabilistic integration methods suffer from a so-called "curse of dimensionality" because as the number of uncertain input variables increases, nonprobabilistic integration methods lose their ability to form accurate quadrature rules with only a small number of nodes [24, 45, 49, 66–70].

5.3.6 Approximation of Statistical Descriptors

Once a surrogate model is available, it can be used as a substitute for the computational model in the approximation of statistical descriptors of the quantity of interest. First, an ensemble of i.i.d. samples $\{x_\ell, \ 1 \le \ell \le \nu\}$ is generated from P_X . The surrogate model is then used to map each sample x_ℓ into the corresponding sample of the quantity of interest, that is, either $y_\ell^{p,\lambda} = g^{p,\lambda}(x_\ell)$ or $y_\ell^{p,\lambda} = \tilde{g}^{p,\lambda}(x_\ell)$, depending on whether the first or second nonintrusive projection method is used. Finally, mathematical statistics methods are applied to the ensemble of i.i.d. samples $\{y_\ell^{p,\lambda}, \ 1 \le \ell \le \nu\}$. For example, the mean m_Y and the variance σ_Y^2 (if they exist) can be approximated as

$$m_Y \approx m_Y^{p,\lambda,\gamma} = \frac{1}{\gamma} \sum_{\ell=1}^{\gamma} y_\ell^{p,\lambda}, \qquad \sigma_Y^2 \approx (\sigma_Y^{p,\lambda,\gamma})^2 = \frac{1}{\gamma} \sum_{\ell=1}^{\gamma} (y_\ell^{p,\lambda} - m_Y^{p,\lambda,\gamma})^2.$$
 (23)

Under certain conditions, statistical descriptors of the quantity of interest can be directly approximated starting from either the coefficients g_{α}^{λ} in the representation of the surrogate model in (21) or the coefficients c_{α}^{λ} in the representation of the surrogate model in (22). For example, if the set $\{\psi_{\alpha}, \ 0 \leq |\alpha| \leq p\}$ of $P_{\mathbf{X}}$ -orthonormal polynomials is such that $\psi_0 = 1$, it follows from (17) that the mean m_Y and the variance σ_Y^2 can be approximated as

If
$$\psi_0 = 1$$
, then $m_Y \approx m_Y^{\lambda} = g_0^{\lambda}$ and $\sigma_Y^2 \approx (\sigma_Y^{p,\lambda})^2 = \sum_{|\alpha|=1}^p (g_{\alpha}^{\lambda})^2$. (24)

As in the Monte Carlo sampling method, the law of large numbers and the central limit theorem can be used to analyze the convergence of approximations such as those in (23) with respect to the number of samples. If convergence is guaranteed, it suffices to employ a sufficiently large number of samples to ensure that the error from using only a finite number of samples is much smaller than the error introduced by the use of the surrogate model.

Thus, the implementation of a stochastic expansion method most often consists of approximating the computational model by a sufficiently accurate surrogate model, followed by the use of this surrogate model as a substitute for the computational model in the approximation of statistical descriptors of the quantity of interest. This approximation entails virtually no overhead because the computational cost of evaluating polynomials is very low.

5.3.7 Reduced-Dimensional Surrogate Model

We have seen that the uncertain input variables can be characterized as a transformation $X = f(\Xi)$ of a given random variable Ξ with values in \mathbb{R}^d and probability distribution P_Ξ under a mapping f from \mathbb{R}^d into \mathbb{R}^m . This presents the possibility that the composition of the mapping f with the computational model g can be approximated by a surrogate model, thus facilitating, if f is smaller than f, the construction of a reduced-dimensional surrogate model [6, 41].

5.4 Advanced Stochastic Expansion Methods and Related Methods

Much recent research has investigated how the computational cost of stochastic expansion methods (Section 5.3) can be reduced, as well as how their range of applicability can be extended to problems of higher and higher dimension and to computational models that lack smoothness. In particular, alternative (not necessarily polynomial) basis functions and alternative formulations of the construction of the surrogate model are being investigated; please refer, for example, to [71–77] for details about the use of alternative basis functions including Haar bases, multiwavelet bases, Padé approximants, multielement polynomial chaos, enrichment functions, preconditioned bases, and separated representations; and please refer, for example, to [78–83] for details about alternative formulations including Bayesian formulations and Gaussian processes, sensing and other machine-learning formulations, adaptive formulations, as well as formulations that seek to exploit dimension reduction or sparsity, and various combinations of these.

5.5 Effectiveness of Monte Carlo Sampling and Stochastic Expansion Methods

In summary, when the Monte Carlo sampling method is used, accuracy usually improves with the square root of the number of solutions of the computational model; although this convergence rate is rather slow, it is independent of the number of uncertain input variables. When a stochastic expansion method is used, an accurate surrogate model can usually be obtained in a computationally efficient manner if the computational model has only a small or moderate number of uncertain input variables and is sufficiently smooth; once available, the propagation of uncertainties through this surrogate model usually entails virtually no overhead beyond the computational cost of its construction.

Thus, within the current state of the art, the Monte Carlo sampling method is most computationally efficient for problems of "very high dimension," that is, for computational models with a very large number of uncertain input variables. Stochastic expansion methods are indicated most for problems "of low or moderate dimension," that is, for computational models with a small or moderate number of uncertain input variables, as well as for problems that admit reduction relative to dimensionality. We emphasize that the relative merits and limitations of these methods depend on the problem and implementation specificities; further, we emphasize that much ongoing research is involved with extending the computational efficiency of stochastic expansion methods to problems of higher and higher dimension.

5.6 Reduced-Order Models

As an alternative to the use of a surrogate model, the computational cost of the uncertainty propagation can also be reduced through the use of a reduced-order model as a substitute for the computational model. In addition to multiscale and coarse-graining approaches, there exist various projection-based methods for obtaining reduced-order models, such as those based on eigendecomposition, proper orthogonal decomposition, Krylov subspaces, and reduced bases. Two significant challenges are in dealing with nonlinearities and in constructing a (family of) reduced-order model(s) that maintain accuracy over a range of values of the uncertain input variables of the computational model [84, 85].

6. SENSITIVITY ANALYSIS OF UNCERTAINTIES

Once the characterization and propagation steps are complete, the objective of the sensitivity analysis of uncertainties is to gain some insight into the manner in which uncertainties introduced in the input variables induce uncertainties in the quantity of interest. Such insight can be very useful for identifying where to direct efforts aimed at reducing uncertainties, and it can constitute a crucial prerequisite to the optimization of designs in the presence of uncertainties and the validation of models, among other purposes.

Several types of sensitivity analysis of uncertainties can be used and have been proposed in the literature, such as methods involving scatter plots and regression, correlation, and elementary effects [86–88], methods involving variance analysis [87, 89–91], and methods involving differentiation [92–95]. Variance- and differentiation-based methods are described below; please refer to the references given above for details on the other methods.

6.1 Variance-Based Methods

Variance-based methods begin by partitioning the uncertain input variables into subsets. These subsets of uncertain input variables are then arranged in an order that reflects their significance in inducing uncertainties in the quantity of interest, thus permitting dominant subsets of uncertain input variables to be distinguished from insignificant ones.

In their traditional realm [87, 89, 90], variance-based methods require the uncertain input variables to be partitioned into subsets that are statistically independent. *Statistically independent* subsets of uncertain input variables are those between which no physical, causal relationship exists (if uncertainties are held to refer to variability) or no logical relationship is indicated by the available information (if uncertainties are held to refer to a state of possibly incomplete knowledge). More recent studies [90, 91] have extended the range of applicability of variance-based methods to statistically dependent subsets of uncertain input variables. However, for brevity, this section is confined to variance-based methods appropriate for statistically independent subsets; nevertheless, we will apply one of the available extensions to statistically dependent subsets in the illustrative problem of Sections 8 and 9.

For example, if the computational model were a finite element model for the mechanical deformation of a structure, one subset of uncertain input variables could be involved in the characterization of uncertain material properties and another could be involved in the characterization of an uncertain applied external loading. The variance-based sensitivity analysis may then involve determining whether either the uncertainties in the material properties or those in the applied loading are most significant in inducing uncertainties in the deformed shape of the structure.

Without loss of generality, let the uncertain input variables be partitioned into n subsets in such a way that the first subset contains the first m_1 uncertain input variables, the second subset contains the next m_2 uncertain input variables, and so forth, until the final subset contains the last m_n uncertain input variables. Correspondingly, let the random variable $\boldsymbol{X}=(X_1,\ldots,X_m)$ be partitioned into n random variables in such a way that $\boldsymbol{X}^1=(X_1,\ldots,X_{m_1})$, $\boldsymbol{X}^2=(X_{m_1+1},\ldots,X_{m_1+m_2})$, and so forth, until $\boldsymbol{X}^n=(X_{m_1+\ldots+m_{n-1}+1},\ldots,X_{m_1+\ldots+m_n})$, that is,

$$X = (\underbrace{X_1, \dots, X_{m_1}}_{X^1}, \underbrace{X_{m_1+1}, \dots, X_{m_1+m_2}}_{X^2}, \dots, \underbrace{X_{m_1+\dots+m_{n-1}+1}, \dots, X_{m_1+\dots+m_n}}_{X^n}). \tag{25}$$

Let the random variables $X^1, X^2, ..., X^n$ be statistically independent; then, by the rules of probability theory, the probability distribution of $X = (X^1, X^2, ..., X^n)$ is the product of the probability distributions of $X^1, X^2, ..., X^n$:

$$P_{\mathbf{X}} = P_{\mathbf{X}^1} \times P_{\mathbf{X}^2} \times \dots \times P_{\mathbf{X}^n}. \tag{26}$$

As the main tool for gauging the significance of a subset of uncertain input variables in inducing uncertainties in the quantity of interest, say, of the jth subset, variance-based methods provide the following $significance\ descriptor$:

$$s_{\boldsymbol{X}^{j}} = \int_{\mathbb{R}^{m_{\sim j}}} \left(\int_{\mathbb{R}^{m_{j}}} \left(g(\boldsymbol{x}^{j}, \boldsymbol{x}^{\sim j}) - m_{Y}(\boldsymbol{x}^{\sim j}) \right)^{2} dP_{\boldsymbol{X}^{j}} \right) dP_{\boldsymbol{X}^{\sim j}}, \text{ where } m_{Y}(\boldsymbol{x}^{\sim j}) = \int_{\mathbb{R}^{m_{j}}} g(\boldsymbol{x}^{j}, \boldsymbol{x}^{\sim j}) dP_{\boldsymbol{X}^{j}},$$
 (27)

where $X^{\sim j}$ denotes the random variable that collects all those components of the random variable X that are not components of the random variable X^j , for example, $X^{\sim 1} = (X^2, \dots, X^n)$. Although s_{X^j} can also be insightfully interpreted in the context of regression analysis [87, 89, 90], an intuitive interpretation is obtained by recognizing $\int_{\mathbb{R}^{m_j}} (g(x^j, x^{\sim j}) - m_Y(x^{\sim j}))^2 dP_{X^j}$ as the variance of $g(X^j, x^{\sim j})$, that is, as the variance that the quantity of interest would exhibit owing to the uncertainties in the uncertain input variables contained in the jth subset if the value taken by the uncertain input variables contained in all the other subsets was equal to the specific value $x^{\sim j}$. Thus, variance-based methods provide the $P_{X^{\sim j}}$ -weighted average of the variance of $g(X^j, x^{\sim j})$ as a significance

descriptor that reflects the significance of the jth subset of uncertain input variables in inducing uncertainties in the quantity of interest. Once the n significance descriptors are available,

$$s_{\mathbf{X}^1}$$
, $s_{\mathbf{X}^2}$, ..., $s_{\mathbf{X}^n}$, (28)

the corresponding subsets of uncertain input variables can be arranged in order of significance—the higher s_{X^j} , the more significant the jth subset of uncertain input variables in inducing uncertainties in the quantity of interest—thus permitting dominant subsets of uncertain input variables to be identified.

We note that variance-based methods provide several other significance descriptors that allow a fuller understanding to be gained of how subsets of uncertain input variables influence the quantity of interest. Nevertheless, it appears that the significance descriptor s_{X^j} is the backbone of variance-based methods because many of these other significance descriptors can be deduced therefrom; for example, the total-effect index given in [87, 89, 90] is obtained as s_{X^j}/σ_Y^2 , the main-effect index as $(\sigma_Y^2 - s_{X^{\sim j}})/\sigma_Y^2$, and the interaction-effect index can be deduced from $s_{(X^i,X^j)}$.

The computation of $s_{\boldsymbol{X}^j}$ is a problem of numerical integration. As in the previous section, either probabilistic and number-theoretic integration methods or nonprobabilistic integration methods can be used. Especially when a probabilistic integration method is used, the computational cost of a straightforward approximation can be prohibitive because of the nested structure of the integrals in (27). Variance-based methods circumvent this issue by using the law of total variance [43] to express $s_{\boldsymbol{X}^j}$ equivalently as $s_{\boldsymbol{X}^j} = \int_{\mathbb{R}^{m_{\sim j}}} \int_{\mathbb{R}^{m_j}} g(\boldsymbol{x}^j, \boldsymbol{x}^{\sim j})^2 dP_{\boldsymbol{X}^j} dP_{\boldsymbol{X}^{\sim j}} - \int_{\mathbb{R}^{m_{\sim j}}} (\int_{\mathbb{R}^{m_j}} g(\boldsymbol{x}^j, \boldsymbol{x}^{\sim j}) dP_{\boldsymbol{X}^j}) dP_{\boldsymbol{X}^{\sim j}} dP_{\boldsymbol{X}^{\sim j}} dP_{\boldsymbol{X}^{\sim j}} dP_{\boldsymbol{X}^{\sim j}} dP_{\boldsymbol{X}^{\sim j}}$, thus allowing $s_{\boldsymbol{X}^j}$ to be approximated by using two independent ensembles $\{\boldsymbol{x}^j_\ell, \ 1 \leq \ell \leq \nu\}$ and $\{\tilde{\boldsymbol{x}}^j_\ell, \ 1 \leq \ell \leq \nu\}$ of i.i.d. samples from $P_{\boldsymbol{X}^{\sim j}}$ as follows:

$$s_{\mathbf{X}^{j}} \approx s_{\mathbf{X}^{j}}^{\gamma} = \frac{1}{2\gamma} \sum_{\ell=1}^{\gamma} \left(g(\mathbf{x}_{\ell}^{j}, \mathbf{x}_{\ell}^{\sim j}) - g(\tilde{\mathbf{x}}_{\ell}^{j}, \mathbf{x}_{\ell}^{\sim j}) \right)^{2}. \tag{29}$$

Alternatively, if efficient quadrature rules $\{(\boldsymbol{x}_k^{j,\kappa}, w_k^{j,\kappa}), 1 \leq k \leq \kappa\}$ and $\{(\boldsymbol{x}_\ell^{\sim j,\lambda}, w_\ell^{\sim j,\lambda}), 1 \leq \ell \leq \lambda\}$ for integration with respect to $P_{\boldsymbol{X}^j}$ and $P_{\boldsymbol{X}^{\sim j}}$, respectively, are available, $s_{\boldsymbol{X}^j}$ can be straightforwardly approximated as

$$s_{\boldsymbol{X}^{j}} \approx s_{\boldsymbol{X}^{j}}^{\kappa,\lambda} = \sum_{k=1}^{\kappa} \sum_{\ell=1}^{\lambda} w_{k}^{j,\kappa} w_{\ell}^{\sim j,\lambda} \left(g(\boldsymbol{x}_{k}^{j,\kappa}, \boldsymbol{x}_{\ell}^{\sim j,\lambda}) - m_{Y,\ell}^{\kappa} \right)^{2}, \quad \text{where} \quad m_{Y,\ell}^{\kappa} = \sum_{k=1}^{\kappa} w_{k}^{j,\kappa} g(\boldsymbol{x}_{k}^{j,\kappa}, \boldsymbol{x}_{\ell}^{\sim j,\lambda}). \tag{30}$$

We note that the computational cost of computing the significance descriptor s_{X^j} can be lowered by using a surrogate model (if available) as a substitute for the computational model in either (29) or (30). Finally, we note that under certain conditions, certain surrogate models allow s_{X^j} to be directly approximated from the coefficients involved in the representation of the surrogate model; please refer to [96, 97] for details.

6.2 Differentiation-Based Methods

Insight into how uncertainties induced in the quantity of interest depend on those introduced in the input variables can often also be gained by exploring the sensitivity of statistical descriptors of the quantity of interest with respect to changes in parameters involved in the characterization of the uncertain input variables. Differentiation-based methods [92, 93, 95] lead to such insight by differentiating statistical descriptors of the quantity of interest with respect to parameters involved in the characterization of the uncertain input variables.

For example, if the computational model were a finite element model for the mechanical deformation of a structure, an uncertain material property could be characterized as a random field parameterized by a nominal value, a dispersion level, and a spatial correlation length. The differentiation-based sensitivity analysis could then involve determining the sensitivity of the variance of a displacement component at a prescribed location with respect to changes in this nominal value, this dispersion level, and this spatial correlation length.

Let the characterization of the uncertain input variables have been obtained by selecting a characterization $P_X(p)$ that depends on a finite number of parameters collected in a vector $\mathbf{p} = (p_1, \dots, p_q)$ and then assigning an adequate value $\hat{\mathbf{p}} = (\hat{p}_1, \dots, \hat{p}_q)$ to these parameters (refer to Sections 4.2 and 4.5), that is,

$$P_{\mathbf{X}} \equiv P_{\mathbf{X}}(\hat{\mathbf{p}}), \text{ where } \hat{\mathbf{p}} = (\hat{p}_1, \dots, \hat{p}_q).$$
 (31)

Let us consider a statistical descriptor of the quantity of interest that admits a representation as $\int_{\mathbb{R}^m} h\big(g(x)\big) dP_{\mathbf{X}}(\hat{\mathbf{p}})$, where h is a function from \mathbb{R} into \mathbb{R} . This representation is quite general and encompasses cases wherein interest might be in the mean $m_Y(\hat{\mathbf{p}})$ and variance $\sigma_Y^2(\hat{\mathbf{p}})$ of the quantity of interest by setting h(y) = y and $h(y) = (y - m_Y(\hat{\mathbf{p}}))^2$, respectively. Differentiation-based methods determine the sensitivity of this statistical descriptor with respect to changes in a parameter involved in the characterization of the uncertain input variables; say, in the jth parameter, using the partial derivative of $\int_{\mathbb{R}^m} h\big(g(x)\big) dP_{\mathbf{X}}(\mathbf{p})$ with respect to p_j evaluated at $\hat{\mathbf{p}}$:

$$s_{p_j} = \frac{\partial \int_{\mathbb{R}^m} h(g(\boldsymbol{x})) dP_{\boldsymbol{X}}(\boldsymbol{p})}{\partial p_j} \bigg|_{\boldsymbol{p} = \hat{\boldsymbol{p}}};$$
(32)

the higher the magnitude of the sensitivity descriptor s_{p_j} , the more sensitive the statistical descriptor with respect to changes in the jth parameter. The simplest computation of s_{p_j} involves finite-difference approximation.

The problem of numerically approximating the sensitivity descriptor s_{p_j} can also be reformulated as a problem of numerical integration. In fact, if the probability distribution $P_{\boldsymbol{X}}(\boldsymbol{p})$ admits a PDF $\rho_{\boldsymbol{X}}(\boldsymbol{p})$, if the differentiation and integration in (32) are interchangeable, and if $\rho_{\boldsymbol{X}}(\boldsymbol{p})$ is sufficiently differentiable, then s_{p_j} can be expressed equivalently as $s_{p_j} = \int_{\mathbb{R}^m} h(g(\boldsymbol{x}))[\partial \rho_{\boldsymbol{X}}(\boldsymbol{x},\boldsymbol{p})/\partial p_j]\big|_{\boldsymbol{p}=\hat{\boldsymbol{p}}} d\boldsymbol{x} = \int_{\mathbb{R}^m} h(g(\boldsymbol{x}))[\partial \ln \rho_{\boldsymbol{X}}(\boldsymbol{x};\boldsymbol{p})/\partial p_j]\big|_{\boldsymbol{p}=\hat{\boldsymbol{p}}} \rho_{\boldsymbol{X}}(\boldsymbol{x};\hat{\boldsymbol{p}})d\boldsymbol{x}$, thus allowing s_{p_j} to be approximated using an ensemble $\{\boldsymbol{x}_\ell, 1 \leq \ell \leq \nu\}$ of i.i.d. samples from $P_{\boldsymbol{X}}(\hat{\boldsymbol{p}})$ as

$$s_{p_j} \approx s_{p_j}^{\gamma} = \frac{1}{\gamma} \sum_{\ell=1}^{\gamma} h(g(\boldsymbol{x}_{\ell})) \frac{\partial \ln \rho_{\boldsymbol{X}}(\boldsymbol{x}_{\ell}; \boldsymbol{p})}{\partial p_j} \bigg|_{\boldsymbol{p} = \hat{\boldsymbol{p}}}$$
 (33)

and using a nonprobabilistic quadrature rule $\{(\boldsymbol{x}_{\ell}^{\lambda}, w_{\ell}^{\lambda}), 1 \leq \ell \leq \lambda\}$ for integration with respect to $P_{\boldsymbol{X}}(\hat{\boldsymbol{p}})$ as

$$s_{p_j} \approx s_{p_j}^{\lambda} = \sum_{\ell=1}^{\lambda} w_{\ell}^{\lambda} h(g(\boldsymbol{x}_{\ell}^{\lambda})) \frac{\partial \ln \rho_{\boldsymbol{X}}(\boldsymbol{x}_{\ell}^{\lambda}; \boldsymbol{p})}{\partial p_j} \bigg|_{\boldsymbol{p} = \hat{\boldsymbol{p}}}.$$
 (34)

If the characterization of the uncertain input variables as a random variable X with probability distribution $P_X(p)$ corresponds to a characterization as a transformation $X = f(\Xi; p)$ (refer to Section 4.2), then, assuming again that the differentiation and integration in (32) are interchangeable and that $f(\cdot; p)$, g, and h are sufficiently differentiable, the sensitivity descriptor s_{p_j} can be expressed as $s_{p_j} = \int_{\mathbb{R}^d} [\partial h(y)/\partial y] \big|_{y=g(f(\xi,\hat{p}))} (\nabla_x g(x) \big|_{x=f(\xi,\hat{p})})^T [\partial f(\xi,p)/\partial p_j] \big|_{p=\hat{p}} dP_{\Xi}$, thus allowing s_{p_j} to be approximated using an ensemble $\{\xi_\ell, 1 \leq \ell \leq \nu\}$ of i.i.d. samples from P_{Ξ} as

$$s_{p_{j}} \approx \tilde{s}_{p_{j}}^{\gamma} = \frac{1}{\gamma} \sum_{\ell=1}^{\gamma} \frac{\partial h(y)}{\partial y} \bigg|_{y=q(f(\xi_{\ell},\hat{\boldsymbol{p}}))} \bigg(\boldsymbol{\nabla}_{\boldsymbol{x}} g(\boldsymbol{x}) \bigg|_{\boldsymbol{x}=f(\xi_{\ell},\hat{\boldsymbol{p}})} \bigg)^{\mathrm{T}} \frac{\partial f(\xi_{\ell},\boldsymbol{p})}{\partial p_{j}} \bigg|_{\boldsymbol{p}=\hat{\boldsymbol{p}}}$$
(35)

and using a nonprobabilistic quadrature rule $\{(\boldsymbol{\xi}_{\ell}^{\lambda}, w_{\ell}^{\lambda}), 1 \leq \ell \leq \lambda\}$ for integration with respect to P_{Ξ} as

$$s_{p_j} \approx \tilde{s}_{p_j}^{\lambda} = \sum_{\ell=1}^{\lambda} w_{\ell}^{\lambda} \frac{\partial h(y)}{\partial y} \bigg|_{y=g(\boldsymbol{f}(\boldsymbol{\xi}_{\ell}^{\lambda}, \hat{\boldsymbol{p}}))} \bigg(\boldsymbol{\nabla}_{\boldsymbol{x}} g(\boldsymbol{x}) \bigg|_{\boldsymbol{x}=\boldsymbol{f}(\boldsymbol{\xi}_{\ell}^{\lambda}, \hat{\boldsymbol{p}})} \bigg)^{\mathrm{T}} \frac{\partial \boldsymbol{f}(\boldsymbol{\xi}_{\ell}^{\lambda}, \boldsymbol{p})}{\partial p_j} \bigg|_{\boldsymbol{p}=\hat{\boldsymbol{p}}}.$$
 (36)

We note that fulfillment of the interchangeability assumption mentioned previously can be verified by invoking, for example, the monotone or dominated convergence theorems; for details, please refer to [43, 44, 92]. Further, we note that the computational cost of computing s_{p_i} can be lowered through the use of a surrogate model (if available).

Finally, regarding desideratum (v) in Section 4.4, we note that the variety of differentiation-based sensitivity analyses that are enabled by the parameterization of the characterization of the uncertain input variables and their relevance to the scientific or engineering questions being asked can play a role in obtaining this characterization.

7. IMPLEMENTATION DETAILS

The methods described previously lend themselves well to implementations in computational linear algebra packages. In addition, implementations of some of the methods described previously are available in open-source software packages, such as Dakota [98], GPMSA [3], Queso [99], Trilinos::Stokhos [100], and UQTk [101]:

- Dakota provides nonintrusive algorithms for uncertainty propagation (Monte Carlo sampling, stochastic expansion), sensitivity analysis, design optimization, model calibration, verification, and parameter studies.
- GPMSA provides nonintrusive algorithms for uncertainty propagation (Gaussian processes), sensitivity analysis, model calibration, and parameter estimation.
- Queso provides nonintrusive algorithms for uncertainty characterization (Bayesian), decision making under uncertainty, model calibration, and validation.
- Trilinos::Stokhos provides intrusive algorithms for uncertainty propagation (stochastic expansion), including algorithms for forming and efficiently solving spectral problems arising in embedded projection methods.
- UQTk provides intrusive and nonintrusive algorithms for uncertainty propagation (stochastic expansion), including algorithms suitable for rapid application prototyping, algorithm research, and community outreach.

8. REALIZATION FOR AN ENGINEERING PROBLEM

8.1 Context

Much of the steel that is produced by steel plants is shaped by forming processes in preparation for its use in assembling cars, ships, appliances, and various other products. A *forming process* typically forms pieces of steel, for example, steel sheets, also called steel blanks, by deforming them using classical forming processes such as bending, deep drawing, cold roll forming, or combinations thereof. After leaving the tooling, which corresponds to being released of the forming forces, the material has a tendency to partially return to its original shape because of its elastic recovery. This phenomenon, referred to as the *springback*, is quite complex (refer, for details, to [102] and the references therein) and depends not only on material properties such as Young's modulus and yield stress but also on many process parameters such as sheet thickness and bending angles. The springback is difficult to predict and is a major quality concern in forming processes because when the springback is smaller or larger than expected, it can cause serious problems to subsequent assembly processes because of geometry mismatches.

Often, the same forming process must be applied repeatedly, each time to a nominally identical piece of steel and under nominally identical process conditions. However, even though they are nominally identical, the pieces of steel and the process conditions may exhibit (possibly small) variability; hence, the forming process may persist in yielding a different springback and therefore a permanently deformed piece of steel of a different shape each time that it is repeated. Thus, especially when it must be applied repeatedly, the design of a *robust* forming process can require an assessment of the impact that variability in the pieces of steel and the process conditions has on the springback.

8.2 Problem setting

We consider a forming process wherein a steel sheet is bent along a straight line: a portion of the steel sheet is clamped [Fig. 1(a)] and the complementary portion is bent downwards by a punch that descends until a rectangular angle is imposed [Fig. 1(b)], after which the punch ascends until it is ultimately removed [Fig. 1(c)]. In such a forming process, the steel sheet does not keep its deformed shape after bending; instead, it springs back slightly upwards when the punch is removed. We refer to the angle with which the steel sheet bends upwards again as the *springback angle*.

We consider a finite element model implemented in our in-house software METAFOR [102]. This finite element model is based on the geometry depicted in Fig. 1(a); further, it is based on a model of the mechanical behavior of the steel according to an elastoplastic constitutive model with linear isotropic hardening and on the modeling of the contact surfaces between the die, the sheet, and the punch as frictionless contact surfaces. Once the geometrical

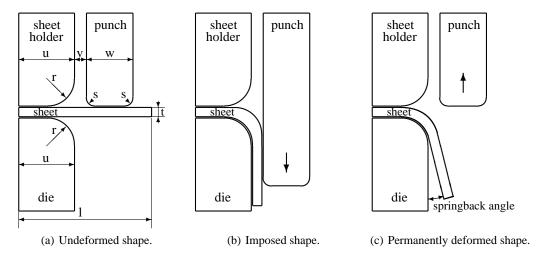


FIG. 1: Schematic representation of the problem. The left portion of the steel sheet is clamped.

characteristics in Fig. 1(a) are fixed and values assigned to the parameters involved in the elastoplastic constitutive model with linear isotropic hardening, this finite element model allows the springback angle to be predicted.

To examine the impact that variability in the mechanical behavior of the steel has on the springback angle, we consider two of the parameters involved in the elastoplastic constitutive model with linear isotropic hardening, namely, the *hardening modulus* and the *yield stress*, to be uncertain. We assume that the available information—from which we must infer the characterization of the hardening modulus and yield stress—consists of data collected from experiments, in addition to mechanical and physical constraints. Specifically, we assume that a small or moderate number of samples, say n, of the hardening modulus and yield stress are available, written as

$$\{(h_{\ell}^{\text{obs}}, s_{\ell}^{\text{obs}}), \ 1 \le \ell \le n\}. \tag{37}$$

These samples may have been obtained by simple tensile testing of n steel sheets and characterizing the mechanical behavior of each one in terms of a hardening modulus h_ℓ^{obs} and yield stress s_ℓ^{obs} . We assume that the mechanical and physical constraints require that the hardening modulus and yield stress be positive, for example, as a reflection of the fact that it may be known that the steel hardens—and does not soften—as it deforms.

Next, we will demonstrate some of the methods described previously by applying them to the characterization of the uncertainties in the hardening modulus and yield stress (the uncertain input variables), the propagation of these uncertainties through the finite element model (the computational model), and the sensitivity analysis of these uncertainties to allow some insight into their impact on the springback angle (the quantity of interest).

8.3 Characterization of Uncertainties

Because only a small or moderate amount of data is assumed to be available, we proceed by selecting a "labeled" probability distribution that depends on only a small or moderate number of parameters and then inferring adequate values for these parameters from the data using the method of maximum likelihood; refer to Section 4.5.

For reasons that we will discuss throughout and summarize at the end of this section, we select the bivariate gamma probability distribution, which was introduced in [103], as the "labeled" probability distribution. This distribution admits a probability density function that, when characterizing the hardening modulus and yield stress as random variables H and S, reads as follows:

$$\rho_{(H,S)}(h,s;m_{H},\sigma_{H}^{2},m_{S},\sigma_{S}^{2},\rho) = \rho_{\Gamma}(h;m_{H},\sigma_{H}^{2}) \rho_{\Gamma}(s;m_{S},\sigma_{S}^{2}) \sigma(c_{\Gamma}(h;m_{H},\sigma_{H}^{2}),c_{\Gamma}(s;m_{S},\sigma_{S}^{2});\rho).$$
(38)

Here, $\rho_{\Gamma}(\cdot; m_{\Gamma}, \sigma_{\Gamma}^2)$ is the univariate gamma probability density function with mean $m_{\Gamma} > 0$ and variance $\sigma_{\Gamma}^2 > 0$:

$$\rho_{\Gamma}(\gamma; m_{\Gamma}, \sigma_{\Gamma}^{2}) = c \gamma^{(m_{\Gamma}^{2}/\sigma_{\Gamma}^{2})-1} \exp\left(-\frac{m_{\Gamma}}{\sigma_{\Gamma}^{2}}\gamma\right) \quad \text{if} \quad \gamma \geq 0 \quad \text{and} \quad \rho_{\Gamma}(\gamma; m_{\Gamma}, \sigma_{\Gamma}^{2}) = 0 \quad \text{otherwise}, \tag{39}$$

where c is the normalization constant, $\sigma(\cdot,\cdot;\rho)$ with $-1 \le \rho \le 1$ is the function such that

$$\sigma(u, v; \rho) = \frac{1}{\sqrt{1 - \rho^2}} \exp\left(-\frac{\left(\rho c_{\Xi}^{-1}(u)\right)^2 - 2\rho c_{\Xi}^{-1}(u)c_{\Xi}^{-1}(v) + \left(\rho c_{\Xi}^{-1}(v)\right)^2}{2(1 - \rho^2)}\right),\tag{40}$$

and $c_{\Gamma}(\cdot;m_{\Gamma},\sigma_{\Gamma}^2)$ and c_{Ξ} are the cumulative distribution functions associated with the univariate gamma probability distribution function with mean m_{Γ} and variance σ_{Γ}^2 and the Gaussian probability distribution with zero mean and unit variance: $c_{\Gamma}(\zeta;m_{\Gamma},\sigma_{\Gamma}^2)=\int_0^\zeta c\gamma^{m_{\Gamma}^2/\sigma_{\Gamma}^2-1}\exp(-(m_{\Gamma}/\sigma_{\Gamma}^2)\gamma)d\gamma$ and $c_{\Xi}(\eta)=\int_{-\infty}^\eta \exp(-\xi^2/2)/\sqrt{2\pi}d\xi$. As we mentioned in Section 4.2, for many random variables with "labeled" probability distributions, the litera-

As we mentioned in Section 4.2, for many random variables with "labeled" probability distributions, the literature provides an equivalent characterization as a transformation of a random variable with a uniform, Gaussian, or other "labeled" probability distribution. Here, reference [103] provides an equivalent characterization for the random variables H and S with probability density function $\rho_{(H,S)}(\cdot,\cdot;m_H,\sigma_H^2,m_S,\sigma_S^2,\rho)$ as a transformation of two statistically independent Gaussian random variables Ξ_1 and Ξ_2 with zero mean and unit variance,

$$\rho_{(\Xi_1,\Xi_2)}(\xi_1,\xi_2) = \rho_{\Xi}(\xi_1) \times \rho_{\Xi}(\xi_2), \quad \text{where} \quad \rho_{\Xi}(\xi) = \frac{1}{\sqrt{2\pi}} \exp\left(-\frac{\xi^2}{2}\right), \tag{41}$$

through a mapping $f(\cdot,\cdot;m_H,\sigma_H^2,m_S,\sigma_S^2,\rho)$ from $\mathbb{R}\times\mathbb{R}$ into $\mathbb{R}^+\times\mathbb{R}^+$ such that

$$(H,S) = \mathbf{f}(\Xi_1, \Xi_2; m_H, \sigma_H^2, m_S, \sigma_S^2, \rho) = \left(c_{\Gamma}^{-1}(c_{\Xi}(\Xi_1); m_H, \sigma_H^2), c_{\Gamma}^{-1}(c_{\Xi}(\rho\Xi_1 + \sqrt{1 - \rho^2}\Xi_2); m_S, \sigma_S^2)\right); (42)$$

in fact, using the rule that probability theory provides for determining the image of a probability density function under a differentiable, bijective mapping [43], it can be shown that the image of $\rho_{(\Xi_1,\Xi_2)}$ under $f(\cdot,\cdot;m_H,\sigma_H^2,m_S,\sigma_S^2,\rho)$ is indeed $\rho_{(H,S)}(\cdot,\cdot;m_H,\sigma_H^2,m_S,\sigma_S^2,\rho)$.

is indeed $\rho_{(H,S)}(\cdot,\cdot;m_H,\sigma_H^2,m_S,\sigma_S^2,\rho)$.

The parameters m_H and m_S (σ_H^2 and σ_S^2) involved in the expression of $\rho_{(H,S)}(\cdot;m_H,\sigma_H^2,m_S,\sigma_S^2,\rho)$ are the mean values (respectively, the variances) of H and S; further, the parameter ρ controls the statistical dependence of H and S. We infer adequate values \hat{m}_H , $\hat{\sigma}_H^2$, \hat{m}_S , $\hat{\sigma}_S^2$, and $\hat{\rho}$ using the method of maximum likelihood, that is, by maximizing the product of the values taken at the sample values in (37) by the probability density function in (38):

$$(\hat{m}_{H}, \hat{\sigma}_{H}^{2}, \hat{m}_{S}, \hat{\sigma}_{S}^{2}, \hat{\rho}) = \text{solution of} \max_{\substack{m_{H}, \sigma_{H}^{2}, m_{S}, \sigma_{S}^{2} > 0 \\ -1 < \rho < 1}} \prod_{\ell=1}^{n} \rho_{(H,S)} \left(h_{\ell}^{\text{obs}}, s_{\ell}^{\text{obs}}; m_{H}, \sigma_{H}^{2}, m_{S}, \sigma_{S}^{2}, \rho \right). \tag{43}$$

The optimization problem in (43) is a general nonlinear programming problem. It need not have a solution and if a solution exists, it need not be unique. We use a gradient-based nonlinear programming method to solve the optimization problem in (43); for details about this method, refer to [103].

We emphasize that because the support of the univariate gamma probability density function in (39) is the positive real line, the support of $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ is the first quadrant and thus consistent with the mechanical and physical constraints that require that the hardening modulus and yield stress be positive.

Hereafter, we will denote the probability density function $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ and the mapping $f(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ by $\rho_{(H,S)}$ and f unless their dependence on the parameters requires emphasis.

We note that uncertainties that may result from the availability of only a small or moderate number of samples can be analyzed using sampling distributions and Bayesian approaches [19, 20, 104], but we do not carry out this analysis.

8.4 Propagation of Uncertainties

Because the hardening modulus and yield stress are the only uncertain input variables of the finite element model and the problem is thus "of low dimension," we use a stochastic expansion method. We proceed by approximating the finite element model by a surrogate model and then using this surrogate model as a substitute for the finite element model in the approximation of statistical descriptors of the springback angle; please refer to Section 5.3.

8.4.1 Surrogate Model

We think of the finite element model as a mapping g of any value of the hardening modulus and yield stress into a value of the springback angle. Assuming that g is $\rho_{(H,S)}$ -square-integrable, that is, $\int_{\mathbb{R}^+} \int_{\mathbb{R}^+} g(h,s)^2 \rho_{(H,S)}(h,s) dh ds < +\infty$, we then obtain the polynomial surrogate model of order p—which we will call, hereafter, the surrogate model—as a bivariate polynomial g^p that approximates g as precisely as possible in the $\rho_{(H,S)}$ -weighted least-squares sense,

$$g \approx g^{p} = \sum_{\alpha+\beta=0}^{p} c_{(\alpha,\beta)} h^{\alpha} s^{\beta}, \quad \text{where} \quad \boldsymbol{c} = \text{solution of } \min_{\boldsymbol{d} \in \mathbb{R}^{\mu}} \frac{1}{2} \int_{\mathbb{R}^{+}} \int_{\mathbb{R}^{+}} \left| g(h,s) - \sum_{\alpha+\beta=0}^{p} d_{(\alpha,\beta)} h^{\alpha} s^{\beta} \right|^{2} \rho_{(H,S)}(h,s) dh ds, \tag{44}$$

where $c = \{c_{(\alpha,\beta)}, \ 0 \le \alpha + \beta \le p\}$ and μ is the number of monomials in $\{h^{\alpha}s^{\beta}, \ 1 \le \alpha + \beta \le p\}$.

It can be shown that the characterization of the hardening modulus and yield stress is such that the precision of the surrogate model can be improved systematically and made arbitrarily high by increasing p:

$$\lim_{p \to +\infty} \int_{\mathbb{R}^+} \int_{\mathbb{R}^+} |g(h,s) - g^p(h,s)|^2 \rho_{(H,S)}(h,s) dh ds = 0.$$
 (45)

Proof. As we mentioned in Section 5.3, to show the fulfillment of this convergence property, it suffices to show that there exists a constant $\beta>0$ such that $\int_{\mathbb{R}^+}\int_{\mathbb{R}^+}\exp(\beta\|(h,s)\|)\rho_{(H,S)}(h,s)dhds<+\infty$, which we show as follows. We carry out the change of variables $(h,s)=(c_\Gamma^{-1}(c_\Xi(w);\hat{m}_H,\hat{\sigma}_H^2),c_\Gamma^{-1}(c_\Xi(z);\hat{m}_S,\hat{\sigma}_S^2))$ to obtain $\int_{\mathbb{R}}\int_{\mathbb{R}}\exp(c\|(c_\Gamma^{-1}(c_\Xi(w);\hat{m}_H,\hat{\sigma}_H^2),c_\Gamma^{-1}(c_\Xi(z);\hat{m}_S,\hat{\sigma}_S^2))\|)\exp(-w^2/2)/\sqrt{2\pi}\exp(-z^2/2)/\sqrt{2\pi}\exp(-((\hat{\rho}w)^2-2\hat{\rho}wz+(\hat{\rho}z)^2)/2/(1-\hat{\rho}^2)))dwdz<+\infty$. Because $\exp(-((\hat{\rho}w)^2-2\hat{\rho}wz+(\hat{\rho}z)^2)/2/(1-\hat{\rho}^2))\exp(-(1-\delta)w^2/2)\exp(-(1-\delta)z^2/2)\leq 1$ with $\delta=1-(|\hat{\rho}|-\hat{\rho}^2)/(1-\hat{\rho}^2)$, we obtain $\int_{\mathbb{R}}\exp(c\,c_\Gamma^{-1}(c_\Xi(w);\hat{m}_H,\hat{\sigma}_H^2))\exp(-\delta w^2/2)/\sqrt{2\pi}dw<+\infty$. We then cast the first of the previous inequalities equivalently as $\int_{\mathbb{R}}\exp(c\,c_\Gamma^{-1}(c_\Xi(w);\hat{m}_H,\hat{\sigma}_H^2)-\delta w^2/4)\exp(-\delta w^2/4)/\sqrt{2\pi}dw<+\infty$ and subsequently apply Hölder's inequality to obtain $(\int_{\mathbb{R}}\exp((2c/\delta)c_\Gamma^{-1}(c_\Xi(w);\hat{m}_H,\hat{\sigma}_H^2)-w^2/2)/\sqrt{2\pi}dw)^{\delta/2}(\int_{\mathbb{R}}\exp(-\delta w^2/4)^{2/(2-\delta)}/\sqrt{2\pi}dw)^{(2-\delta)/2}<+\infty$. Finally, we use the change of variables to obtain $\int_{\mathbb{R}}\exp((2c/\delta)c_\Gamma^{-1}(c_\Xi(w);\hat{m}_H,\hat{\sigma}_H^2)-w^2/2)/\sqrt{2\pi}dw)^{\delta/2}(c_\Sigma(w);\hat{m}_H,\hat{\sigma}_H^2)-w^2/2)/\sqrt{2\pi}dw$ where $\int_{\mathbb{R}^+}\exp((2c/\delta)h)\rho_\Gamma(h;\hat{m}_H,\hat{\sigma}_H^2)dh$, thus indicating that the previous inequality holds if $0\leq c<\delta/(2\hat{\sigma}_H^2)$. Treating the remaining integral similarly, we conclude that $\int_{\mathbb{R}^+}\int_{\mathbb{R}^+}\exp(c\|(h,s)\|)\rho_{(H,S)}(h,s)dhds<+\infty$ if $0\leq c<\delta/(2\max(\hat{\sigma}_H^2,\hat{\sigma}_S^2))$ and thus that the convergence property in (45) is fulfilled.

8.4.2 Implementation by Using a Nonintrusive Projection Method

We use a nonintrusive projection method. Because recurrence relations for producing orthonormal polynomials are not explicitly known or tabulated in the literature, we cannot use the first nonintrusive projection method mentioned in Section 5.3. Instead, we use the one based on the approximation of the integral with respect to $\rho_{(H,S)}$ involved in the objective function in (44) using a quadrature rule for integration with respect to $\rho_{(H,S)}$.

Because the probability density function $\rho_{(H,S)}$ is the image of the probability density function $\rho_{\Xi} \times \rho_{\Xi}$ under the mapping f (refer to (41) and (42)) we can use the "change of variables" theorem [43, 44] to obtain

$$\int_{\mathbb{R}^{+}} \int_{\mathbb{R}^{+}} \left| g(h,s) - \sum_{\alpha+\beta=0}^{p} d_{(\alpha,\beta)} h^{\alpha} s^{\beta} \right|^{2} \rho_{(H,S)}(h,s) dh ds
= \int_{\mathbb{R}} \int_{\mathbb{R}} \left| g\left(f_{1}(\xi_{1},\xi_{2}), f_{2}(\xi_{1},\xi_{2})\right) - \sum_{\alpha+\beta=0}^{p} d_{(\alpha,\beta)} \left(f_{1}(\xi_{1},\xi_{2})\right)^{\alpha} \left(f_{2}(\xi_{1},\xi_{2})\right)^{\beta} \right|^{2} \rho_{\Xi}(\xi_{1}) \rho_{\Xi}(\xi_{2}) d\xi_{1} d\xi_{2},$$
(46)

thus allowing us to approximate the integral with respect to the probability density function $\rho_{(H,S)}$ involved in the objective function in (44) using a quadrature rule $\{(\xi_\ell^\lambda, w_\ell^\lambda), \ 1 \le \ell \le \lambda\}$ for integration with respect to ρ_Ξ as

$$\int_{\mathbb{R}^{+}} \int_{\mathbb{R}^{+}} \left| g(h,s) - \sum_{\alpha+\beta=0}^{p} d_{(\alpha,\beta)} h^{\alpha} s^{\beta} \right|^{2} \rho_{(H,S)}(h,s) dh ds$$

$$\approx \sum_{k=0}^{\lambda} \sum_{\ell=0}^{\lambda} w_{k}^{\lambda} w_{\ell}^{\lambda} \left| g\left(f_{1}(\xi_{k}^{\lambda}, \xi_{\ell}^{\lambda}), f_{2}(\xi_{k}^{\lambda}, \xi_{\ell}^{\lambda})\right) - \sum_{\alpha+\beta=0}^{p} d_{(\alpha,\beta)} \left(f_{1}(\xi_{k}^{\lambda}, \xi_{\ell}^{\lambda})\right)^{\alpha} \left(f_{2}(\xi_{k}^{\lambda}, \xi_{\ell}^{\lambda})\right)^{\beta} \right|^{2}.$$
(47)

We use the *Gauss-Hermite quadrature rule* with λ nodes for integration with respect to the zero-mean, unit-variance Gaussian probability density function ρ_{Ξ} , that is, the quadrature rule with λ nodes that has only positive weights and is exact for all polynomials up to order $2\lambda - 1$. The nodes and weights of the Gauss-Hermite quadrature rule can be read from tables in the literature for a range of values of λ or computed using standard methods [66, 69, 70].

This approximation amounts to the use of the quadrature rule $\{((h^{\lambda}_{(k,\ell)},s^{\lambda}_{(k,\ell)}),w^{\lambda}_{(k,\ell)}),\ 1\leq k\leq \lambda,\ 1\leq \ell\leq \lambda\}$ with $(h^{\lambda}_{(k,\ell)},s^{\lambda}_{(k,\ell)})=f(\xi^{\lambda}_k,\xi^{\lambda}_\ell)$ and $w^{\lambda}_{(k,\ell)}=w^{\lambda}_kw^{\lambda}_\ell$ as the quadrature rule for integration with respect to $\rho_{(H,S)}$. Thus, we obtain the surrogate model as a solution of a weighted least-squares problem of the form (22).

To improve numerical accuracy in the solution of this weighted least-squares problem, we normalize the hardening modulus and yield stress in preparation for the construction of the surrogate model. Specifically, we normalize the hardening modulus and yield stress by subtracting the mean values \hat{m}_H and \hat{m}_S and dividing by the standard deviations $\hat{\sigma}_H$ and $\hat{\sigma}_S$. We then obtain the surrogate model as a solution of the weighted least-squares problem

$$g \approx g^{p,\lambda} = \sum_{\alpha+\beta=0}^{p} c_{(\alpha,\beta)}^{\lambda} \left(\frac{h - \hat{m}_H}{\hat{\sigma}_H}\right)^{\alpha} \left(\frac{s - \hat{m}_S}{\hat{\sigma}_S}\right)^{\beta}, \text{ where } \boldsymbol{c}^{\lambda} = \text{solution of } \min_{\boldsymbol{d} \in \mathbb{R}^{\mu}} \frac{1}{2} (\boldsymbol{y} - [M]\boldsymbol{d})^{\mathrm{T}}[W](\boldsymbol{y} - [M]\boldsymbol{d}),$$
(48)

where \boldsymbol{y} is the λ^2 -dimensional vector with $y_{(k,l)}=g(h_{(k,\ell)}^\lambda,s_{(k,\ell)}^\lambda)$, [M] is the $(\lambda^2\times\mu)$ -dimensional matrix with $M_{(k,\ell)(\alpha,\beta)}=((h_{(k,\ell)}^\lambda-\hat{m}_H)/\hat{\sigma}_H)^\alpha((s_{(k,\ell)}^\lambda-\hat{m}_S)/\hat{\sigma}_S)^\beta$, and [W] the λ^2 -dimensional diagonal matrix with $W_{(k,\ell)(k,\ell)}=w_{(k,\ell)}^\lambda$. To solve the weighted least-squares problem in (48), we select from among the methods in Section 5.3 the one that involves forming the normal equations and solving by Cholesky factorization:

form the normal equations
$$[M^{\mathrm{T}}WM]c^{\lambda} = [M^{\mathrm{T}}W]y;$$

compute the Cholesky factorization $[M^{\mathrm{T}}WM] = [R^{\mathrm{T}}R];$ (49)
first solve $[R]^{\mathrm{T}}g^{\lambda} = [M^{\mathrm{T}}W]y$ and then solve $[R]c^{\lambda} = g^{\lambda}$.

We note that it suffices to assign a sufficiently high value to the number of nodes λ to ensure that $[M^TWM]$ is positive definite and therefore that the Cholesky factorization $[M^TWM] = [R^TR]$ exists and is unique.

Further, we note that it is worthwhile inspecting this solution method more closely. By setting $\psi_{(\alpha,\beta)}^{\lambda} = \sum_{(\tilde{\alpha},\tilde{\beta})\leq(\alpha,\beta)}^{\lambda}A_{(\tilde{\alpha},\tilde{\beta})(\alpha,\beta)}((h-\hat{m}_H)/\hat{\sigma}_H)^{\tilde{\alpha}}((s-\hat{m}_S)/\hat{\sigma}_S)^{\tilde{\beta}}$, where $[A]=[R]^{-1}$, we obtain polynomials $\psi_{(\alpha,\beta)}^{\lambda}$ that have the orthonormality property that $\sum_{k=0}^{\lambda}\sum_{\ell=0}^{\lambda}w_{(k,\ell)}^{\lambda}\psi_{(\alpha,\beta)}^{\lambda}(h_{(k,\ell)}^{\lambda},s_{(k,\ell)}^{\lambda})\psi_{(\tilde{\alpha},\tilde{\beta})}^{\lambda}(h_{(k,\ell)}^{\lambda},s_{(k,\ell)}^{\lambda})=\delta_{(\alpha,\beta)(\tilde{\alpha},\tilde{\beta})};$ in fact, by defining the $(\lambda^2\times\mu)$ -dimensional matrix $[\Psi]$ such that $\Psi_{(k,\ell)(\alpha,\beta)}=\psi_{(\alpha,\beta)}^{\lambda}(h_{(k,\ell)}^{\lambda},s_{(k,\ell)}^{\lambda})$, that is, $[\Psi]=[MA]$, we obtain $[\Psi^TW\Psi]=[A^TM^TWMA]=[I]$, where [I] is the identity matrix. Then, as in (18) and (19), we obtain the representation $g^{p,\lambda}=\sum_{\alpha+\beta=0}^{p}g_{(\alpha,\beta)}^{\lambda}\psi_{(\alpha,\beta)}^{\lambda}$, where $g_{(\alpha,\beta)}^{\lambda}=\sum_{k=1}^{\lambda}w_{(k,\ell)}^{\lambda}g(h_{(k,\ell)}^{\lambda},s_{(k,\ell)}^{\lambda})\psi_{(\alpha,\beta)}^{\lambda}(h_{(k,\ell)}^{\lambda},s_{(k,\ell)}^{\lambda})$. Thus, the computation of $[M^TWM]=[R^TR]$, the solution of $[R]^Tg^{\lambda}=[M^TW]y$, and the solution of $[R]c^{\lambda}=g^{\lambda}$ can be interpreted as the computational construction of orthonormal polynomials, the computation of the coefficients in the representation to obtain $g^{p,\lambda}=\sum_{|\alpha|=0}^{p}c_{(\alpha,\beta)}^{\lambda}((h-\hat{m}_H)/\hat{\sigma}_H)^{\alpha}((s-\hat{m}_S)/\hat{\sigma}_S)^{\beta}$, respectively; for details about the computational construction of orthonormal polynomials using computational linear algebra in the area of uncertainty quantification, please refer to [105-109].

Finally, we note that this construction of the surrogate model is nonintrusive in that it requires only the repeated solution of the finite element model for different values assigned to the hardening modulus and yield stress. The finite element model must be solved for each node within the quadrature for integration with respect to $\rho_{(H,S)}$.

8.4.3 Approximation of Statistical Descriptors

Let $\{\xi_\ell, 1 \leq \ell \leq \nu\}$ and $\{\tilde{\xi}_\ell, 1 \leq \ell \leq \nu\}$ be two independent ensembles of i.i.d. samples from the zero-mean, unit-variance Gaussian probability density function ρ_Ξ ; these ensembles can be easily generated using standard methods [24]. Then, because the probability density function $\rho_{(H,S)}$ is the image of $\rho_\Xi \times \rho_\Xi$ under the mapping f, we can use $(h_\ell, s_\ell) = f(\xi_\ell, \tilde{\xi}_\ell)$ to obtain an ensemble $\{(h_\ell, s_\ell), 1 \leq \ell \leq \nu\}$ of i.i.d. samples from $\rho_{(H,S)}$.

Once the ensemble $\{(h_\ell,s_\ell),\ 1\leq \ell\leq \nu\}$ is available, we use the surrogate model as a substitute for the finite element model in the approximation of statistical descriptors of the springback angle. Specifically, we first use the surrogate model to map each sample into the corresponding sample $y_\ell^{p,\lambda}=g^{p,\lambda}(h_\ell,s_\ell)$ and then apply mathematical statistics methods to the ensemble $\{y_\ell^{p,\lambda},1\leq\ell\leq\nu\}$ of i.i.d. samples obtained for the springback angle; for example, we can approximate the mean and the variance as follows:

$$m_Y \approx m_Y^{p,\lambda,\nu} = \frac{1}{\nu} \sum_{\ell=0}^{\nu} y_\ell^{p,\lambda}$$
 and $\sigma_Y^2 \approx (\sigma_Y^{p,\lambda,\nu})^2 = \frac{1}{\nu} \sum_{\ell=0}^{\nu} \left(y_\ell^{p,\lambda} - m_Y^{p,\lambda,\nu} \right)^2$. (50)

We note that if $\psi_{(0,0)}^{\lambda} = 1$, we also obtain $m_Y \approx m_Y^{\lambda} = g_{(0,0)}^{\lambda}$ and $\sigma_Y^2 \approx (\sigma_Y^{p,\lambda})^2 = \sum_{\alpha+\beta=1}^p (g_{(\alpha,\beta)}^{\lambda})^2$.

8.5 Sensitivity Analysis of Uncertainties

8.5.1 Variance-Based Method

We consider a variance-based sensitivity analysis that aims to gauge the significance of the uncertainties in the hardening modulus and those in the yield stress in inducing uncertainties in the springback angle. For this purpose, we cannot immediately use the variance-based method given in Section 6.1 because whereas we characterized the hardening modulus and the yield stress as two statistically dependent random variables, the variance-based method given in Section 6.1 can only be used to gauge the significance of (subsets of) uncertain input variables that are characterized as statistically independent (subsets of) random variables. Instead, we use an extension of the variance-based method given in Section 6.1, an extension which was described in [90, 91] and which relies on conditional probabilities to allow the significance of (subsets of) uncertain input variables to be gauged, even when they are characterized as statistically dependent (subsets of) random variables. Based on this extension, we define the following significance descriptors:

$$s_{H} = \int_{\mathbb{R}^{+}} \left(\int_{\mathbb{R}^{+}} \left(g(h,s) - m_{Y}(s) \right)^{2} \rho_{H|S}(h|s) dh \right) \rho_{S}(s) ds, \quad m_{Y}(s) = \int_{\mathbb{R}^{+}} g(h,s) \rho_{H|S}(h|s) dh,$$

$$s_{S} = \int_{\mathbb{R}^{+}} \left(\int_{\mathbb{R}^{+}} \left(g(h,s) - m_{Y}(h) \right)^{2} \rho_{S|H}(s|h) ds \right) \rho_{H}(h) dh, \quad m_{Y}(h) = \int_{\mathbb{R}^{+}} g(h,s) \rho_{S|H}(s|h) ds,$$
(51)

where ρ_H and ρ_S are the marginal probability density functions such that $\rho_H(h) = \int_{\mathbb{R}^+} \rho_{(H,S)}(h,s) ds$ and $\rho_S(s) = \int_{\mathbb{R}^+} \rho_{(H,S)}(h,s) dh$, and $\rho_{H|S}(\cdot|s)$ and $\rho_{S|H}(\cdot|h)$ are the conditional probability density functions such that $\rho_{H|S}(h|s) = \rho_{(H,S)}(h,s)/\rho_S(s)$ and $\rho_{S|H}(s|h) = \rho_{(H,S)}(h,s)/\rho_H(h)$. As in Section 6.1, we can interpret s_H as the ρ_S -weighted average of the variance $\int_{\mathbb{R}^+} (g(h,s)-m_Y(s))^2 \rho_{H|S}(h|s) dh$ that the springback angle would exhibit owing to the uncertainties in the hardening modulus if the yield stress were set equal to the specific value s, and we can interpret s_S similarly. Thus, the higher s_H and s_S , the more significant the uncertainties in the hardening modulus and the yield stress, respectively, are in inducing uncertainties in the springback angle.

We note that if the hardening modulus and yield stress were characterized as statistically independent random variables, that is, if $\rho_{(H,S)} = \rho_H \times \rho_S$ and thus $\rho_{H|S}(\cdot|s) = \rho_H$ and $\rho_{S|H}(\cdot|h) = \rho_S$, the significance descriptors s_H and s_S would coincide with those of the variance-based method given in Section 6.1.

The computation of the significance descriptors s_H and s_S is a problem of numerical integration. We carry out this numerical integration using quadrature rules that are similar to those that we used in the previous section for the

propagation of uncertainties. We provide details about the computation of s_S ; the significance descriptor s_H can be computed analogously. We use the "change of variables" theorem to obtain

$$s_S = \int_{\mathbb{R}} \int_{\mathbb{R}} \left(g(f_1(\xi_1, \xi_2), f_2(\xi_1, \xi_2)) - m_Y(\xi_1) \right)^2 \rho_{\Xi}(\xi_1) \rho_{\Xi}(\xi_2) d\xi_1 d\xi_2, \tag{52}$$

where

$$m_Y(\xi_1) = \int_{\mathbb{R}} g(f_1(\xi_1, \xi_2), f_2(\xi_1, \xi_2)) \rho_{\Xi}(\xi_2) d\xi_2$$
 (53)

and f is still defined as in (42), thus allowing us to approximate s_S as follows:

$$s_S \approx s_S^{p,\lambda} = \sum_{k=0}^{\lambda} \sum_{\ell=0}^{\lambda} w_k^{\lambda} w_{\ell}^{\lambda} \left(g^{p,\lambda} \left(f_1(\xi_k^{\lambda}, \xi_{\ell}^{\lambda}), f_2(\xi_k^{\lambda}, \xi_{\ell}^{\lambda}) \right) - m_Y^{p,\lambda}(\xi_k^{\lambda}) \right)^2, \tag{54}$$

where

$$m_Y^{p,\lambda}(\xi_k^{\lambda}) = \sum_{\ell=0}^{\lambda} w_\ell^{\lambda} g^{p,\lambda} \left(f_1(\xi_k^{\lambda}, \xi_\ell^{\lambda}), f_2(\xi_k^{\lambda}, \xi_\ell^{\lambda}) \right), \tag{55}$$

in which we substituted the surrogate model for the finite element model to lower the computational cost.

8.5.2 Differentiation-Based Method

We consider a differentiation-based sensitivity analysis that aims to determine the sensitivity of the variance of the springback angle with respect to changes in parameters involved in the characterization of the hardening modulus and yield stress. Collecting the parameters of the characterization of the hardening modulus and yield stress in a vector

$$\boldsymbol{p} = (m_H, \sigma_H^2, m_S, \sigma_S^2, \rho) \tag{56}$$

and denoting the mean and variance of the springback angle by

$$m_{Y}(\boldsymbol{p}) = \int_{\mathbb{R}^{+}} \int_{\mathbb{R}^{+}} g(h, s) \rho_{(H,S)}(h, s; \boldsymbol{p}) dh ds,$$

$$\sigma_{Y}^{2}(\boldsymbol{p}) = \int_{\mathbb{R}^{+}} \int_{\mathbb{R}^{+}} \left(g(h, s) - m_{Y}(\boldsymbol{p}) \right)^{2} \rho_{(H,S)}(h, s; \boldsymbol{p}) dh ds,$$
(57)

we give special interest to the partial derivatives of the variance σ_Y^2 of the springback angle with respect to the variances σ_H^2 , and σ_S^2 of the hardening modulus and yield stress evaluated at the values obtained in (43), that is,

$$s_{\sigma_H^2} = \frac{\partial \sigma_Y^2(\mathbf{p})}{\partial \sigma_H^2} \bigg|_{\mathbf{p} = \hat{\mathbf{p}}} \quad \text{and} \quad s_{\sigma_S^2} = \frac{\partial \sigma_Y^2(\mathbf{p})}{\partial \sigma_S^2} \bigg|_{\mathbf{p} = \hat{\mathbf{p}}}.$$
 (58)

Our special interest in sensitivity descriptors such as those in (58) follows from the fact that in a probabilistic investigation of manufacturing variability, changes in variance can sometimes be usefully interpreted in terms of changes in manufacturing tolerances; then, determining sensitivity descriptors such as those in (58) can provide valuable insight towards designing, controlling, and optimizing tolerances associated with the manufacturing process.

To facilitate the computation of $s_{\sigma_S^2}$ and $s_{\sigma_S^2}$, we interchange the derivatives and the integrals involved in their expressions in (58). In this way, their computation becomes a problem of numerical integration, which we carry out using quadrature rules similar to those that we used previously. We provide details about the computation of $s_{\sigma_H^2}$; the sensitivity descriptor $s_{\sigma_S^2}$ can be computed analogously. We use the "change of variables" theorem to obtain

$$s_{\sigma_{H}^{2}} = \frac{\partial \sigma_{Y}^{2}(\boldsymbol{p})}{\partial p_{j}}\bigg|_{\boldsymbol{p}=\hat{\boldsymbol{p}}} = \frac{\partial \int_{\mathbb{R}} \int_{\mathbb{R}} \left(g(\boldsymbol{f}(\boldsymbol{\xi}_{1},\boldsymbol{\xi}_{2};\boldsymbol{p})) - m_{Y}(\boldsymbol{p}) \right)^{2} \rho_{\Xi}(\boldsymbol{\xi}_{1}) \rho_{\Xi}(\boldsymbol{\xi}_{2}) d\boldsymbol{\xi}_{1} d\boldsymbol{\xi}_{2}}{\partial \sigma_{H}^{2}} \bigg|_{\boldsymbol{p}=\hat{\boldsymbol{p}}}; \tag{59}$$

thus, after interchanging the differentiation and integration operations, we obtain the following approximation:

$$s_{\sigma_{H}^{2}} \approx s_{\sigma_{H}^{2}}^{p,\lambda} = \sum_{k=0}^{\lambda} \sum_{\ell=0}^{\lambda} w_{k}^{\lambda} w_{\ell}^{\lambda} \left(2g^{p,\lambda} \left(f(\xi_{k}^{\lambda}, \xi_{\ell}^{\lambda}; \hat{\boldsymbol{p}}) \right) - 2m_{Y}^{\lambda}(\hat{\boldsymbol{p}}) \right) \times \left(\nabla_{(h,s)} g^{p,\lambda}(h,s) \Big|_{(h,s)=f(\xi_{k}^{\lambda}, \xi_{\ell}^{\lambda}; \hat{\boldsymbol{p}})} \right)^{T} \frac{\partial f(\xi_{k}^{\lambda}, \xi_{\ell}^{\lambda}; \boldsymbol{p})}{\partial \sigma_{H}^{2}} \Big|_{\boldsymbol{p}=\hat{\boldsymbol{p}}},$$

$$(60)$$

where we again substituted the surrogate model for the finite element model to lower the computational cost. We obtain the needed partial derivatives of $f(\xi_k^{\lambda}, \xi_\ell^{\lambda}; m_H, \sigma_H^2, m_S, \sigma_S^2, \rho)$ using the chain rule and the algorithm in [110].

It can be shown that the characterization of the hardening modulus and yield stress is such that the interchange of the differentiation and integration operations is permitted.

Proof. We will show that $\partial \int_{\mathbb{R}} (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},b))^{\alpha} \rho_{\Xi}(\xi) d\xi / \partial b|_{b=\hat{b}} = \int_{\mathbb{R}} \partial (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},b))^{\alpha} / \partial b|_{b=\hat{b}} \rho_{\Xi}(\xi) d\xi$, where $\tilde{c}_{\Gamma}^{-1}(\zeta;a,b) = \int_{0}^{\zeta} \tilde{\rho}_{\Gamma}(\gamma;a,b) d\gamma$, in which $\tilde{\rho}_{\Gamma}(\gamma;a,b) = c\gamma^{a-1} \exp(-\gamma/b)$ if $\gamma \geq 0$ and $\tilde{\rho}_{\Gamma}(\gamma;a,b) = 0$ otherwise. First, we use the chain rule to obtain $\partial (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}))^{\alpha} / \partial b|_{b=\hat{b}} = (\alpha/\hat{b})(\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}))^{\alpha}$. Then, because the function that maps b onto $\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},b)$ is continuous and monotonically increasing, we use the mean-value theorem to obtain $|(\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}+\delta b))^{\alpha} - (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}))^{\alpha}| \leq (\alpha/(\hat{b}-|\delta b|))(\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}+|\delta b|))^{\alpha}|\delta b|$ if $|\delta b|$ is sufficiently small. Because the univariate gamma probability distribution has finite moments of any order, the function that maps ξ onto $(\alpha/(\hat{b}-|\delta b|))(\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}+|\delta b|))^{\alpha}$ is ρ_{Ξ} -integrable. Thus, because the magnitude of the finite difference can be bounded from above by a ρ_{Ξ} -integrable function, the dominated convergence theorem implies that $\lim_{\delta b \to 0} \int_{\mathbb{R}} (((\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}+\delta b))^{\alpha} - (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}))^{\alpha})/\delta b)\rho_{\Xi}(\xi)d\xi = \int_{\mathbb{R}} \lim_{\delta b \to 0} (((\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b})+\delta b))^{\alpha}) - (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}))^{\alpha})/\delta b)\rho_{\Xi}(\xi)d\xi = \int_{\mathbb{R}} \lim_{\delta b \to 0} (((\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b})+\delta b))^{\alpha}) - (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}))^{\alpha})/\delta b\rho_{\Xi}(\xi)d\xi$, which concludes the proof. In a similar manner, it can be shown that $\partial_{\mathbb{R}} (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}))^{\alpha})/\delta b\rho_{\Xi}(\xi)d\xi$, which concludes the proof. In a similar manner, it can be shown that $\partial_{\mathbb{R}} (\tilde{c}_{\Gamma}^{-1}(c_{\Xi}(\xi);\hat{a},\hat{b}))^{\alpha})/\delta b\rho_{\Xi}(\xi)d\xi$, which concludes the proof. In a similar manner, it can be shown that after substituting the surrogate model for the finite element model, that the chain rule applies, and theref

8.6 Key Role Played by the Characterization of Uncertainties

To further emphasize the key role played by a judicious characterization of uncertainties, we reiterate that our characterization of the hardening modulus and yield stress is consistent with the applicable mechanical and physical constraints (Section 8.3), facilitates the propagation of uncertainties by allowing convergence properties to be demonstrated and various algorithmic ingredients, such as quadrature rules, to be efficiently obtained (Section 8.4), and permits the sensitivity to uncertainties to be explored by allowing insightful analyses to be carried out (Section 8.5).

9. NUMERICAL RESULTS

We obtained numerical results by assigning the values $l=20\,\mathrm{mm},\,r=3\,\mathrm{mm},\,s=1\,\mathrm{mm},\,u=6\,\mathrm{mm},\,v=1\,\mathrm{mm},\,\mathrm{and}\,w=5\,\mathrm{mm}$ to the geometrical characteristics depicted in Fig. 1(a) and values of 210 GPa and 0.3 to the Young's modulus and Poisson coefficient involved in the elastoplastic constitutive equation with isotropic hardening.

We assumed that the data—from which we had to infer adequate values for the parameters involved in the characterization of the hardening modulus and yield stress—consist of the n=25 samples listed in Table 1.

We emphasize that the samples in Table 1 have been numerically generated and are not representative of the variability that may be present in actual mechanical behavior of real steel sheets. Thus, the results to follow cannot be used to draw conclusions on forming processes but serve only to illustrate some of the methods that we described.

ℓ [-]	$(h_\ell^{ m obs}[{ m MPa}],\;s_\ell^{ m obs}[{ m MPa}])$	ℓ [-]	$(h_\ell^{ m obs}[{ m MPa}],\;s_\ell^{ m obs}[{ m MPa}])$	ℓ [-]	$(h_\ell^{ m obs}[{ m MPa}],\;s_\ell^{ m obs}[{ m MPa}])$
1	(1488, 375)	10	(1541, 340)	19	(1523, 402)
2	(1485, 403)	11	(1501, 366)	20	(1459, 402)
3	(1514, 407)	12	(1531, 403)	21	(1498, 388)
4	(1500, 377)	13	(1572, 393)	22	(1498, 435)
5	(1569, 348)	14	(1518, 388)	23	(1448, 418)
6	(1452, 384)	15	(1497, 416)	24	(1506, 394)
7	(1439, 393)	16	(1506, 421)	25	(1455, 393)
8	(1475, 399)	17	(1427, 381)		
9	(1530, 452)	18	(1456, 444)		

TABLE 1: Characterization of uncertainties: data.

9.1 Characterization of Uncertainties

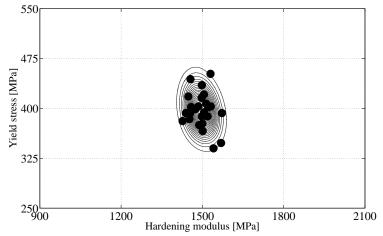
First, we solved the optimization problem in (43) to obtain adequate values for the parameters involved in the characterization of the hardening modulus and yield stress:

$$\hat{m}_H = 1495 \, \mathrm{MPa}, \qquad \hat{\sigma}_H^2 = 1390 \, \mathrm{MPa}^2, \qquad \hat{m}_S = 396 \, \mathrm{MPa}, \qquad \hat{\sigma}_S^2 = 660 \, \mathrm{MPa}^2, \qquad \hat{\rho} = -0.223.$$

The mean values \hat{m}_H and \hat{m}_S and the variances $\hat{\sigma}_H^2$ and $\hat{\sigma}_S^2$ correspond to the coefficients of variation

$$\frac{\hat{\sigma}_H}{\hat{m}_H} = 2.49\%$$
 and $\frac{\hat{\sigma}_S}{\hat{m}_S} = 6.49\%$,

thus indicating that the characterization of the hardening modulus and yield stress as random variables H and S with probability density function $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ introduces relatively less uncertainty in the hardening modulus than in the yield stress. Further, because $\hat{\rho}=-0.223$ is negative, the statistical dependence between H and S is such that if H takes a higher value, the probability that S takes a lower value increases. Figure 2 shows a few contours of the probability density function $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$.



 $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho}) \text{ (solid line) and } \{(h_\ell^{\text{obs}},s_\ell^{\text{obs}}),\ 1\leq \ell \leq n\} \text{ (dots)}.$

FIG. 2: Characterization of uncertainties: probability density function $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$.

9.2 Propagation of Uncertainties

9.2.1 Surrogate Model and Implementation Using a Nonintrusive Projection Method

Next, we approximated the finite element model by a surrogate model. We obtained results using a range of values for the order p of the surrogate model and the parameter λ that controls the number of nodes in the quadrature for integration with respect to the probability density function $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$. We discuss the convergence with respect to p and λ later; for now, we present detailed results that we obtained with p=4 and $\lambda=5$.

We constructed the Gauss-Hermite quadrature rule, which provided the basis for the quadrature rule for integration with respect to $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ [Fig. 3(a)], whereupon we solved the finite element model for each node of this quadrature for integration with respect to $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ [Fig. 3(b)] and we solved the optimization problem in (48) to obtain the surrogate model [Fig. 3(c)].

The computational cost of constructing the surrogate model was dominated by the repeated solution of the finite element model for each node in the quadrature for integration with respect to $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$; for p=4 and $\lambda=5$; the construction of the surrogate model required $\lambda^2=25$ finite element model solutions.

9.2.2 Approximation of Statistical Descriptors

Subsequently, we used the surrogate model as a substitute for the finite element model in approximating statistical descriptors for the springback angle. We generated two independent ensembles of (a sufficiently large number $\nu = 1,000,000$ of) i.i.d. samples from the zero-mean, unit-variance Gaussian probability density function. On the basis of these, we generated an ensemble of i.i.d. samples from $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ [Fig. 4(a)], and we used the surrogate model to map each of these samples into the corresponding sample of the springback angle and then applied mathematical statistics methods to the ensemble of i.i.d. samples of the springback angle thus obtained [Fig. 4(b)].

Figure 4(b) shows the approximate probability density function of the springback angle obtained for p=4 and $\lambda=5$ by applying the kernel density estimation method [39] to the ensemble of i.i.d. samples of the springback angle. Further, for p=4 and $\lambda=5$, we obtained the following approximations of the mean and variance:

$$m_Y^{p,\lambda} = 0.0528 \, \mathrm{rad}, \qquad (\sigma_Y^{p,\lambda})^2 = 5.34 \times 10^{-6} \, \mathrm{rad}^2, \qquad \frac{\sigma_Y^{p,\lambda}}{m_V^{p,\lambda}} = 4.38\%.$$

9.3 Sensitivity Analysis of Uncertainties

Finally, we carried out a sensitivity analysis of uncertainties to gain insight into the manner in which uncertainties in the hardening modulus and yield stress induce uncertainties in the springback angle. Using the variance-based method, we obtained the following approximations of the significance descriptors for p = 4 and $\lambda = 5$:

$$s_H^{p,\lambda} = 0.102 \times 10^{-6} \, \mathrm{rad}^2 \quad \text{and} \quad s_S^{p,\lambda} = 5.30 \times 10^{-6} \, \mathrm{rad}^2,$$

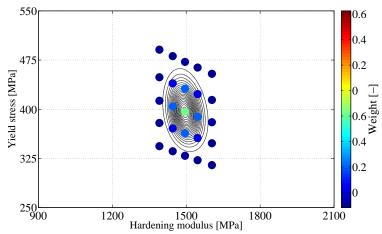
that is, $s_H^{p,\lambda}/(\sigma_Y^{p,\lambda})^2=0.0192$ and $s_S^{p,\lambda}/(\sigma_Y^{p,\lambda})^2=0.99$; thus, the uncertainties in the yield stress are more significant than those in the hardening modulus in inducing uncertainties in the springback angle. Using the differentiation-based method, we obtained the following approximations of the sensitivity descriptors for p=4 and $\lambda=5$:

$$s_{\sigma_H^2}^{p,\lambda} = -0.0395 \times 10^{-9} \, \mathrm{rad}^2 / \mathrm{MPa}^2 \quad \text{and} \quad s_{\sigma_S^2}^{p,\lambda} = 8.31 \times 10^{-9} \, \mathrm{rad}^2 / \mathrm{MPa}^2,$$

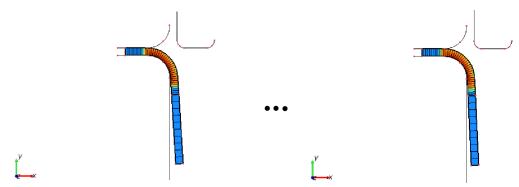
that is, $(\hat{\sigma}_H^2/(\sigma_Y^{p,\lambda})^2)s_{\sigma_H^2}^{p,\lambda}=-0.0103$ and $(\hat{\sigma}_S^2/(\sigma_Y^{p,\lambda})^2)s_{\sigma_S^2}^{p,\lambda}=1.02$; thus, the variance of the springback angle is more sensitive to changes in the variance of the yield stress than to changes in the variance of the hardening modulus.

9.4 Numerical Convergence Study

We conducted a numerical convergence study to examine the impact that the values assigned to p and λ have on the results. Specifically, we repeated the construction of the surrogate model and the approximation of statistical,



 $\text{(a) } \{((h^\lambda_{(k,\ell)},s^\lambda_{(k,\ell)}),w^\lambda_{(k,\ell)}),\ 1\leq k\leq \lambda,\ 1\leq \ell\leq \lambda\} \text{ (dots) and } \rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}^2_H,\hat{m}_S,\hat{\sigma}^2_S,\hat{\rho}) \text{ (solid line)}.$



(b) Permanently deformed shapes obtained by solving the finite element model for each $(h^{\lambda}_{(k,\ell)}, s^{\lambda}_{(k,\ell)})$.

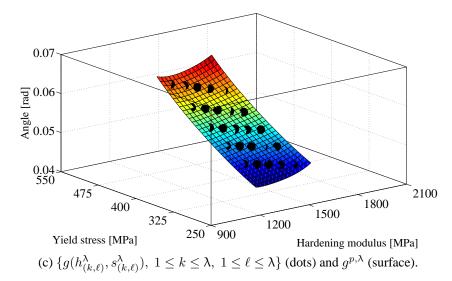


FIG. 3: Propagation of uncertainties: (1) quadrature rule for integration with respect to $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{\sigma}_S^2,\hat{\rho})$, (2) permanently deformed shapes obtained by solving the finite element model for each node that this quadrature rule has, and (3) surrogate model for p=4 and $\lambda=5$.

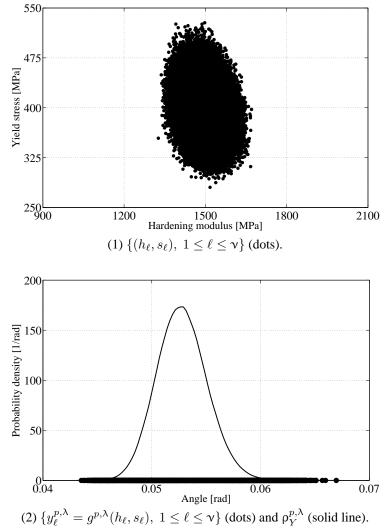


FIG. 4: Propagation of uncertainties: (1) ensemble of i.i.d. samples from $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ and (2) corresponding ensemble of i.i.d. samples and probability density function of the springback angle for p=4 and $\lambda=5$.

significance, and sensitivity descriptors of the springback angle for several values of p, setting $\lambda = p+1$. Figure 5 illustrates the convergence of these approximations. We can observe that the results presented previously for p=4 and $\lambda=5$ have converged reasonably with respect to the order p of the surrogate model and the parameter λ that controls the number of nodes in the quadrature for integration with respect to $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$.

10. CONCLUSION

We offered a short overview of a number of methods reported in the computational-mechanics literature for quantifying uncertainties in engineering applications. We covered the characterization, propagation, and sensitivity analysis of uncertainties as they apply to parametric, nonparametric, output-prediction-error, and generalized approaches and to problems of low, moderate, and high dimension. We included recent advances in the propagation and sensitivity analysis of uncertainties characterized by arbitrary probability distributions that may exhibit statistical dependence.

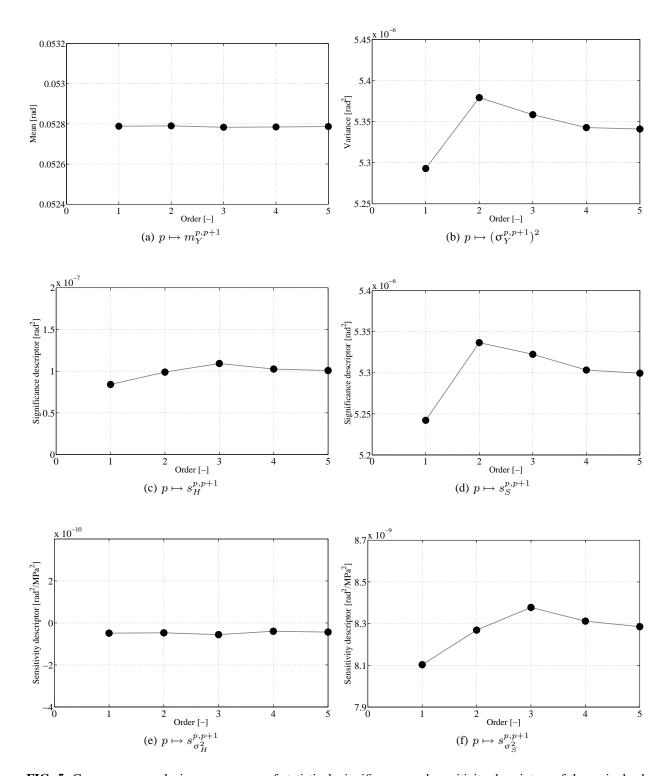


FIG. 5: Convergence analysis: convergence of statistical, significance, and sensitivity descriptors of the springback angle with respect to the order of the surrogate model and the number of nodes that the quadrature rule for integration with respect to $\rho_{(H,S)}(\cdot,\cdot;\hat{m}_H,\hat{\sigma}_H^2,\hat{m}_S,\hat{\sigma}_S^2,\hat{\rho})$ has.

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